

CURRENT

NDUSTRIAL REPORTS

# Industrial Gases

January 1969

FOR RELEASE: March 28, 1969

MPR 2 12

ERIES: 1828C(69)

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

#### Table 1. Summary of Production of Principal Industrial Gases

***************************************		Carbon	Carbon	Hydrogen,	Nitrogen.	Oxygen,
Month and year	Acetylene (2813200)	dioxide, liquid and gas (2813311)	dioxide, solid (2813331)	high purity, (99.5-100%)	high purity, (99.5-100%)	high purity, (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1969						
January	1,273	58,446	27,414	2,976	9,862	21,318
1968						
December	1,263 1,208	58,446 65,584	27,414 23.995	2,976 2,995	9,862 9,940	21,318 20,291
October September	1,275 1,174	58,366 60,840	30,407 31,645	3,098 2,394	9,844 9,727	19,345 18,297
August	1,224	64,429 64,545	41,007 42,683	2,460 2,724	10,043	18,960 21,077
June	1,156	50,724	37,315	2,611	9,477	21,265
May April	1,271 1,276	55,870 47,503	33,637 25,604	2,628 2,837	9,674 9,643	21,661 21,930
March February	1,292 1,241	53,448 47,987	22,093 21,652	3,186 2,704	9,779 9,021	22,099 21,114
January	1,278	57,392	23,743	2,750	9,094	20,895
,	}					
December	1,274 1,230	54,988 56,608	26,662 27,083	2,704 2,520	9,218 8,812	21,511 20,570
October September	1,234 1,146	64,933 70,284	33,219 34,241	2,601 2,627	8,940 8,614	19,258 18,668
August July	1,162 1,029	70,537 69,150	44,715 40,637	2,890 2,597	8,655 8,423	18,932 17,656
June	1,069	71,008	41,934	2,913	8,020	17,397
May	1,220 1,280	69,980 63,321	33,663 29,561	2,779 2,782	8,651 8,205	18,557 17,617
March	1,225	65,006 60,310	28,939 24,345	2,758 2,536	8,197 7,640	18,899 17,072
January	1,467	64,323	27,300	3,549	8,468	18,383

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents-\$1.50 per year.



TABLE 2 .-- PRIMARY PRODUCTI N OF SPECIFIED INDUSTRIAL GASES

			JANUARY 1969	DECEMBER 1968	JANUARY 1968
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU:FT	1 273	1 263	1 278
2813415	ARGON: HIGH PURITY	DQ	220	245	155
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS DO	57 199 23 830	58 321 26 849	57 392 23 743
2017//21	HYDROGEN: HIGH PURITY (99.5 100%); TOTAL (3) GAS:	MIL.CU.FT	2 672	2 973	2 750
2813421 2813424 2813422	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR OWN USE PRODUCED FOR PIPELINE SHIPMENT	D0 D0 D0	202 671	203 782	142 745
2813426	LIQUID	DO	1 799	1 988	1 863
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	6 047	14 129	14 534
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	10 006	9 861	9 094
2813441 2813442 2813444	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0	<sup>5</sup> 36 5 413 1 088	34 5 156 1 014	48 4 862 1 121
2813445	LIQUID	DO	3 469	3 657	3 063
	OXYGEN: HIGH PURITY (99.5-100%), TOTAL	DO	21 686	21 316	20 895
2813452	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY		İ		
2813453 2813455	SHIPMENT.  PRODUCED FOR PIPELINE SHIPMENT  PRODUCED FOR OWN USE	DO DO	115 16 932 864	85 16 604 806	164 16 119 883
2813456	LIQUID	DO	3 775	3 821	3 729
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	143 621	143 638	156 908

Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments

using portable generators.

Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice amounts converted from pure CO<sub>2</sub>

Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants

manufacturing soda ash or urea.

Sexcludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of field amount of hydrogen produced for sale or interplant transfers to plants consuming this gas in the production of the field of the fi ammonia. Of the total shown for lower purity hydrogen, 70 to 75 percent was accounted for by petroleum refineries producing hydrogen for captive use. Not all such petroleum refineries, however, are canvassed in this survey.

\*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivations.

5 Imputation rate exceeds 25 percent.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data, however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

Statistics for previous months may be revised, due to receipt of corrected data from respondents, including late reports for which estimates were made, and other corrections. Figures which were revised significantly are indicated by footnotes.

The data are not adjusted for seasonal variation or number of working days.

#### RELATED REPORTS

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

Production - Data shown for production represent total quantity of each chemical produced, including quantity consumed in plant, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



# **Industrial Gases**

February 1969

FOR RELEASE: May 1, 1969



SERIES: M28C (69)-27

The statistics in this publication are based on a survey of manufacturers and represent U.S. preduction and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity, (99.5-100%) (Mil. cu. ft.)	Nitrogen, high purity, (99.5-100%) (Mil. cu. ft.)	Oxygen, high purity, (99.5-100%) (Mil. cu. ft.)
1969			-			
February	1,149	55,545	21,138	2,447	9,031	20,797
	1,272	57,378	22,636	2,682	9,975	21,667
1968						
December. November. October. September. August. July.	1,203	58,321	26,849	2,973	9,861	21,316
	1,208	65,584	26,082	2,995	9,940	20,291
	1,275	58,366	30,407	3,098	9,844	19,345
	1,174	60,840	31,645	2,394	9,727	18,297
	1,224	64,429	41,107	2,460	10,043	18,960
	1,219	64,545	42,683	2,724	9,990	21,077
JuneMayAprilMarchFebruaryJanuary	1,156	50,724	37,315	2,611	9,477	21,265
	1,271	55,870	33,637	2,628	9,674	21,661
	1,276	47,503	25,604	2,837	9,643	21,930
	1,292	53,448	22,093	3,186	9,779	22,099
	1,241	47,987	21,652	2,837	9,007	21,114
	1,278	57,392	23,743	2,750	9,094	20,895
1967						
December. November. October. September August. July.	1,248	51,833	24,838	2,751	9,408	23,318
	1,205	53,374	25,419	2,548	8,994	22,300
	1,207	61,311	31,497	2,678	9,112	20,877
	1,122	66,391	32,149	2,797	8,790	20,221
	1,138	66,644	41,916	3,040	8,833	20,436
	1,008	65,396	38,169	2,759	8,597	19,123
June	1,047	67,176	39,334	2,927	8,186	18,845
May	1,195	63,163	31,760		8,829	20,118
April	1,253	60,096	27,746		8,375	19,084
March	1,200	51,600	26,987		8,365	20,479
February	1,209	55,487	22,680		7,797	18,725

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TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

			FEBRUARY 1969	JANUARY 1969	FEBRUARY 1968
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 149	1 272	1 241
2813415	ARGON: HIGH PURITY	DO	226	220	163
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	55 545 21 138	57 378 22 636	47 987 21 652
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS:	MIL.CU.FT	2 447	2 682	2 837
2813421 2813424 2813422	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	193 684	193 690	140 737
2813426	LIQUID	DO	1 570	1 799	1 960
2813427	HYDROGEN, LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 794	r <sub>2 857</sub>	12 409
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	9 031	9 975	9 007
2813441 2813442 2813444	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	<sup>5</sup> 32 4 776 1 036	35 5 395 1 086	47 4 567 1 099
2813445	LIQUID	DO	3 187	3 459	3 294
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL	DO	20 797	21 667	21 114
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY				470
2813453 2813455	SHIPMENT	DO DO DO	99 16 130 875	113 16 949 857	139 16 339 878
2813456	LIQUID	DO	3 693	3 748	3 758
2813457	OXYGEN, LOWER PURITY (LESS THAN 99.5%) (4) (95% O)	S. TONS	140 310	143 562	152 035

 $^{\mathbf{r}}$  Revised by 5 percent or more from previously published data.

 $^{2}$ Excludes production of liquid and gas  $CO_{2}$  converted to and reported as dry ice and also amounts converted from pure  $CO_{2}$  (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed

<sup>5</sup>Imputation rate exceeds 25 percent.

<sup>&</sup>lt;sup>1</sup>Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators.

in plants manufacturing soda ash or urea.

Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refineries with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

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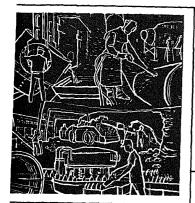
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# Industrial Gases March 1969

FOR RELEASE: May 23, 1969

SERIES: M28C(69)

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Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331)	Hydrogen, high purity, (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%)
1969		(BROTE CORS)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
MarchFebruaryJanuary	1,252 1,151 1,272	62,990 55,544 57,378	24,304 21,080 22,636	2,819 2,447 2,682	10,147 8,990 9,975	23,03 20,82 21,66
December. November October September August	1,263 1,208 1,275 1,174 1,224 1,219	58,321 65,584 58,366 60,840 64,429 64,545	26,849 26,082 30;407 31,645 41,107 42,683	2,973 2,995 3,098 2,394 2,460 2,724	9,861 9,940 9,844 9,727 10,043 9,990	21,316 20,29 19,34 18,29 18,960 21,077
ume	1,156 1,271 1,276 1,292 1,241 1,278	50,724 55,870 47,503 53,448 47,987 57,392	37,315 33,637 25,604 22,093 21,652 23,743	2,611 2,628 2,837 3,186 2,837 2,750	9,477 9,674 9,643 9,779 9,007 9,094	21,265 21,665 21,930 22,099 21,114 20,895
ecember ovember stober eptember gust	1,248 1,205 1,207 1,122 1,138 1,008	51,833 53,374 61,311 66,391 66,644 65,396	24,838 25,419 31,497 32,149 41,916 38,169	2,751 2,548 2,678 2,797 3,040 2,759	9,408 8,994 9,112 8,790 8,833 8,597	23,318 22,300 20,877 20,221 20,436
meypril	1,047 1,195 1,253 1,200	67,176 63,163 60,096 51,600	39,334 31,760 27,746 26,987	2,960 2,880 2,927 2,837	8,186 8,829 8,375 8,365	19,123 18,845 20,118 19,084 20,479

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	TABLE 2PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES					
			MARCH 1969	FEBRUARY 1969	MARCH 1968	
SIC		UNIT OF	QUANTITY	QUANTITY	QUANTITY	
CODE	CHEMICAL AND BASIS	MEASURE	PRODUCED	PRODUCED	PRODUCED	
2813200	ACETYLENE (1)	MIL.CU.FT	1 252	1 151	1 292	
2813415	ARGON, HIGH PURITY	DO	222	218	193	
	CARBON DIOXIDE:		40.000		53 448	
2813311 2813331	LIQUID AND GAS (2)	S. TONS	62 990 24 304	55 544 21 080	22 093	
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS:	MIL.CU.FT	2 819	2 447	3 186	
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	195	193	159	
2813424	PRODUCED FOR OWN USE	DO	784	684	796	
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO DO	1 840	1 570	2 231	
2813426	LIQUID	DO	)			
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	3 321	2 810	11 156	
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	10 147	8 990	9 779	
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	34	33	63	
2813442 2813444	PRODUCED FOR PIPELINE SHIPMENT	DO DO	5 462 1 066	4 734 1 036	4 998 1 113	
2813445	LIQUID	DO	3 585	3 187	3 605	
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL GAS:	DO	23 039	20 827	22 099	
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	107	102	218	
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	D0 D0	18 040 895	16 131 875	16 773 905	
2813456	LIQUID	DO	3 997	3 719	4 203	
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	149 344	140 590	144 471	
			, i		1	

<sup>&</sup>lt;sup>1</sup>Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators.

Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

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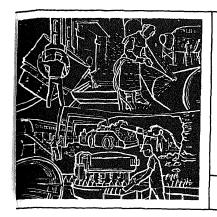
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# **Industrial Gases**

**April 1969** 

FOR RELEASE: June 19, 1969

THE CENSU

SERIES: M28C(69)-4

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Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity,  (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%) (Mil. cu. ft.)
1969		1 a 1990 14 1990		(142, 64, 16,)	(MLL, GG. 10.)	(rur. eu. re.)
April	1,158	58,347	31,583	2,820	9,781	22,747
March	1,249	61,878	24,612	2,819	10,058	23,030
February	1,151	55,544	21,080	2,447	8,990	20,827
January	1,272	57,378	22,636	2,682	9,975	21,667
December	1,263	58,321	26,849	2,973	9,861	21,316
	1,208	65,584	26,082	2,995	9,940	20,291
	1,275	58,366	30,407	3,098	9,844	19,345
	1,174	60,840	31,645	2,394	9,727	18,297
	1,224	64,429	41,107	2,460	10,043	18,960
	1,219	64,545	42,683	2,724	9,990	21,077
June	1,156	50,724	37,315	2,611	9,477	21,265
	1,271	55,870	33,637	2,628	9,674	21,661
	1,276	47,503	25,604	2,837	9,643	21,930
	1,292	53,448	22,093	3,186	9,779	22,099
	1,241	47,987	21,652	2,837	9,007	21,114
	1,278	57,392	23,743	2,750	9,094	20,895
December. November. October. September August. July.	1,248	51,833	24,838	2,751	9,408	23,318
	1,205	53,374	25,419	2,548	8,994,	22,300
	1,207	61,311	31,497	2,678	9,112	20,877
	1,122	66,391	32,149	2,797	8,790	20,221
	1,138	66,644	41,916	3,040	8,833	20,436
	1,008	65,396	38,169	2,759	8,597	19,123
June	1,047	67,176	39,334	2,960	8,186	18,845
May	1,195	63,163	31,760	2,880	8,829	20,118
April	1,253	60,096	27,746	2,927	8,375	19,084

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents-\$1.50 per year.



TABLE 2. -- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

		<del>,</del>	<del>,                                      </del>	· ·	
			APRIL 1969	MARCH 1969	APRIL 1968
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY
				. NOZOCES	1 1000000
2813200	ACETYLENE (1)	MIL.CU.FT	1 158	1 249	1 276
2813415	ARGON: HIGH PURITY	DO	245	222	180
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	58 347 31 583	61 878 24 612	47 503 25 604
0047404	HYDROGEN: HIGH PURITY (99.5 100%): TOTAL (3) GAS:	MIL.CU.FT	2 820	2 819	2 837
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	207 713	195	152
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	}	784	726
2813426	LIQUID	DO	} 1 900	1 840	1 959
2813427	HYDROGEN. LOWER PURITY (LESS THAN 99.5%) (3)	DO	3 429	3 321	12 453
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	9 781	19 058	9 643
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813442	SHIPMENT	DO DO	34 5 271	33	57 5 003
2813444	PRODUCED FOR OWN USE	DO	1 012	5 377 1 065	1 072
2813445	LIQUID	DO	3 464	3 583	3 511
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL GAS:	DO	22 747	23 030	21 9 <b>30</b>
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813453	PRODUCED FOR PIPELINE SHIPMENT	DO DO	103 17 626	105 18 032	207 16 578
2813455	PRODUCED FOR OWN USE	DO	853	895	953
2813456	LIQUID	DO	4 165	3 998	4 192
2813457	OXYGEN+ LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	141 149	149 344	153 621

1 Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments

using portable generators.

2Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants.

in plants manufacturing soda ash or urea.

Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspeci-Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refineries with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

\*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data, however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

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The data are not adjusted for seasonal variation or number of working days.

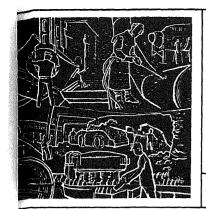
#### RELATED REPORTS

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An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

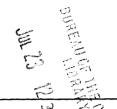
Production - Data shown for production represent total quantity of each chemical produced, including quantity consumed in plant, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



### **Industrial Gases**

May 1969

FOR RELEASE: July 17, 1969



SERIES: M28C(69)-5

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity, (99.5-100%) (Mil. cu. ft.)	Nitrogen, high purity, (99.5-100%) (Mil. cu. ft.)	Oxygen, high purity, (99.5-100%) (Mil. cu. ft.)
1969 MayAprilMarchFebruaryJanuaryJanuary	1,190	59,891	30,132	2,631	10,422	23,571
	1,160	58,303	26,834	2,820	9,858	22,808
	1,249	61,878	24,612	2,819	10,058	23,030
	1,151	55,544	21,080	2,447	8,990	20,827
	1,272	57,378	22,636	2,682	9,975	21,667
December	1,263	58,321	26,849	2,973	9,861	21,316
	1,208	65,584	26,082	2,995	9,940	20,291
	1,275	58,366	30;407	3,098	9,844	19,345
	1,174	60,840	31,645	2,394	9,727	18,297
	1,224	64,429	41,107	2,460	10,043	18,960
	1,219	64,545	42,683	2,724	9,990	21,077
June.	1,156	50,724	37,315	2,611	9,477	21,265
May.	1,271	55,870	33,637	2,628	9,674	21,661
April.	1,276	47,503	25,604	2,837	9,643	21,930
March.	1,292	53,448	22,093	3,186	9,779	22,099
February.	1,241	47,987	21,652	2,837	9,007	21,114
January.	1,278	57,392	23,743	2,750	9,094	20,895
1967  December November October September August July	1,248	51,833	24,838	2,751	9,408	23,318
	1,205	53,374	25,419	2,548	8,994	22,300
	1,207	61,311	31,497	2,678	9,112	20,877
	1,122	66,391	32,149	2,797	8,790	20,221
	1,138	66,644	41,916	3,040	8,833	20,436
	1,008	65,396	38,169	2,759	8,597	19,123
June	1,047	67,176	39,334	2,960	8,186	18,845
May.	1,195	63,163	31,760	2,880	8,829	20,118
April.	1,253	60,096	27,746	2,927	8,375	19,084

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents-\$1.50 per year.



			MAY 1969	APRIL 1969	MAY 1968
		·			
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 190	1 160	1 271
2813415	ARGON: HIGH PURITY	DO	245	245	172
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	59 891 30 132	58 303 <sup>r</sup> 26 834	55 870 33 637
	HYDROGEN: HIGH PURITY (99.5 100%); TOTAL (3) GAS:	MIL.CU.FT	2 631	2 820	2 628
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	197	207	150
2813424 2813422	PRODUCED FOR OWN USE	DO DO	700	713	758 1 720
2813426	LIQUID	DO	1 734	1 900	1 /20
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	3 247	3 249	14 745
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4)	DO	10 422	9 858	9 674
2813441 2813442 2813444	GAS:  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	36 5 359 988	34 5 271 1 012	58 5 268 1 022
2813445	LIQUID	DO	4 039	3 541	3 320
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL	DO	23 571	22 808	21 66
2813452 2813453 2813455	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	110 18 202 960 4 299	101 17 630 853 4 224	148 16 73 90
2813456 2813457	OXYGEN, LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	137 739	141 149	153 26

<sup>1</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators.

<sup>2</sup>Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO2 (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed

Revised by 5 percent or more from previously published data.

in plants manufacturing soda ash or urea.

Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of amounts. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refineries with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

\*Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data, however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

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#### **EXPLANATION OF TERMS**

Production - Data shown for production represent total quantity of each chemical produced, including quantity consumed in plant, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



# Industrial Gases June 1969

FOR RELEASE: August 20, 1969

SERIES: M28C(69)-6

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity, (99.5-100%) (Mil. cu. ft.)	Nitrogen, high purity, (99.5-100%) (Mil. cu. ft.)	0xygen, high purity, (99.5-100%) (Mil. cu. ft.)
1969 June	1,130	63,150	35,467	2,735	9,730	21,748
	1,187	61,062	30,495	2,627	10,468	23,582
	1,160	58,303	26,834	2,829	9,858	22,808
	1,249	61,878	24,612	2,819	10,058	23,030
	1,151	55,544	21,080	2,447	8,990	20,827
	1,272	57,378	22,636	2,682	9,975	21,667
December November October September August July	1,263	58,321	26,849	2,973	9,861	21,316
	1,208	65,584	26,082	2,995	9,940	20,291
	1,275	58,366	30,407	3,098	9,844	19,345
	1,174	60,840	31,645	2,394	9,727	18,297
	1,224	64,429	41,107	2,460	10,043	18,960
	1,219	64,545	42,683	2,724	9,990	21,077
June.	1,156	50,724	37,315	2,611	9,477	21,265
May.	1,271	55,870	33,637	2,628	9,674	21,661
April.	1,276	47,503	25,604	2,837	9,643	21,930
March.	1,292	53,448	22,093	3,186	9,779	22,099
February.	1,241	47,987	21,652	2,837	9,007	21,114
January.	1,278	57,392	23,743	2,750	9,094	20,895
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	1,205	53,374	25,419	2,548	8,994	22,300
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	1,138	66,644	41,916	3,040	8,833	20,436
	1,008	65,396	38,169	2,759	8,597	19,123
June	1,047	67,176	39,334	2,960	8,186	18,845

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents-\$1.50 per year.



TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

			JUNE 1969	MAY 1969	JUNE 1968
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 130	1 187	1 156
2813415	ARGON: HIGH PURITY	٠ ٥٥ ٠	222	245	157
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	63 150 35 467	61 062 30 495	50 724 37 315
	HYDROGEN: HIGH PURITY (99.5 100%); TOTAL (3) GAS:	MIL.CU.FT	2 735	2 627	2 611
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY	-	بذر		
2813424	SHIPMENT	DO DO	196 634	197 696	141 723
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	1 905	1 734	1 747
2813426	LIQUID	DO	ر ا		
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)		3 013	3 257	14 388
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4) GAS:	D0	9 730	10 468	9 477
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	<sup>5</sup> 29	36	46
2813442 2813444	PRODUCED FOR PIPELINE SHIPMENT	DO DO	5 100 985	5 402 991	4 983 1 008
2813445	LIQUID	D0	3 616	4 039	3 440
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL GAS:	DO	21 748	23 582	21 265
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY	50			
2813453 2813455	SHIPMENT	D0 D0	90 17 066 929	110 18 202 960	137 16 377 906
2813456	LIQUID	DO	3 663	4 310	3 845
281 <b>3</b> 457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	s. TONS	141 577	137 802	152 309

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators

using portable generators.

(2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refineries with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

<sup>(4)</sup> Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.(5) Imputation rate exceeds 25 percent.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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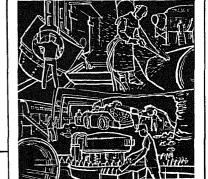
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# A UNITED STATES DEPARTMENT OF COMMERCE PUBLICATION

#### CURRENT INDUSTRIAL REPORTS

# Industrial Gases July 1969



FOR RELEASE: September 23, 1969 SERIES: M28C(69)-7

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity, (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1969						
July	1,201	71,502	40,298	2,524	9 <b>,99</b> 9	21,558
June. May. April. March. February. January.	1,131 1,187 1,160 1,249 1,151 1,272	63,150 61,062 58,303 61,878 55,544 57,378	35,466 30,495 26,834 24,612 21,080 22,636	2,738 2,627 2,820 2,819 2,447 2,682	9,546 10,468 9,858 10,058 8,990 9,975	21,263 23,582 22,808 23,030 20,827 21,667
1968						
December November October September August July	1,263 1,208 1,275 1,174 1,224 1,219	58,321 65,584 58,366 60,840 64,429 64,545	26,849 26,082 30,407 31,645 41,107 42,683	2,973 2,995 3,098 2,394 2,460 2,724	9,861 9,940 9,844 9,727 10,043 9,990	21,316 20,291 19,345 18,297 18,960 21,077
JuneMayApril.March.February.January.	1,156 1,271 1,276 1,292 1,241 1,278	50,724 55,870 47,503 53,448 47,987 57,392	37,315 33,637 25,604 22,093 21,652 23,743	2,611 2,628 2,837 3,186 2,837 2,750	9,477 9,674 9,643 9,779 9,007 9,094	21,265 21,661 21,930 22,099 21,114 20,895
1967  December November October September August July	1,248 1,205 1,207 1,122 1,138 1,008	51,833 53,374 61,311 66,391 66,644 65,396	24,838 25,419 31,497 32,149 41,916 38,169	2,751 2,548 2,678 2,797 3,040 2,759	9,112	23,318 22,300 20,877 20,221 20,436 19,123

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

U.S. DEPARTMENT OF COMMERCE Maurice H. Stans, Secretary Rocco C. Siciliano, Under Secretary

BUREAU OF THE CENSUS George Hay Brown, Director

	TABLE 2 PRIMART PRODUCTION OF S	LECILIED IN	DOSINTAL G	AJEJ	
			JULY 1969	JUNE 1969	JULY 1968
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 201	1 131	1 219
2813415	ARGON: HIGH PURITY	DO	225	215	176
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS DO	71 502 40 298	63 150 35 466	64 545 42 683
	HYDROGEN: HIGH PURITY (99.5 100%), TOTAL (3)	MIL.CU.FT	2 524	2 738	2 724
2813421	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	D0			
2813424	SHIPMENT	D0	189 577	196 659	122 623
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	1 758	1 883	1 979
2813426	LIQUID	DO	را ا		
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	3 111	3 062	13 523
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4) GAS:	DO	9 999	9 546	9 990
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	541	29	59
2813442 2813444	PRODUCED FOR PIPELINE SHIPMENT • • • • • • • • • • • • • • • • • • •	D0	5 041 1 031	5 047 985	5 199 980
2813445	LIQUID	ро	3 886	3 485	3 752
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL	DO	21 558	21 263	21 077
2813452	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	97	91	125
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	DO DO	16 763 975	16 720 929	16 161 890
2813456	LIQUID	DO	3 723	3: 523	3 901
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	136 956	141 577	164 677

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators.

(2) Excludes production of liquid and gas  $\rm CO_2$  converted to and reported as dry ice and also amounts converted from pure  $\rm CO_2$  (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refineries with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

<sup>(4)</sup> Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.
(5) Imputation rate exceeds 25 percent.

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Production - Data shown for production represent total quantity of each chemical produced, including quantity consumed in plant, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.

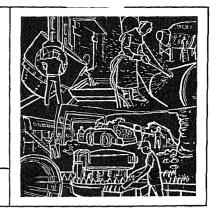


# CUPRENT INDUSTRIBL REPORTS BUREAU OF THE CENSUS. 1900

OCT 20 Industrial Gases

August 1969

FOR RELEASE: October 17, 1969 SERIES: M28C(69)-8



The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity, (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1969						•
AugustJuly	1,140	69,108	39,651	2,638	10,599	22,732
	1,153	70,828	40,299	2,460	10,218	21,952
June,	1,131	63,150	35,466	2,738	9,546	21,263
May.	1,187	61,062	30,495	2,627	10,468	23,582
April.	1,160	58,303	26,834	2,820	9,858	22,808
March.	1,249	61,878	24,612	2,819	10,058-	23,030
February.	1,151	55,544	21,080	2,447	8,990	20,827
January.	1,272	57,378	22,636	2,682	9,975	21,667
1968						
December. November. October. September. August. July.	1,263	58,321	26,849	2,973	9,861	21,316
	1,208	65,584	26,082	2,995	9,940	20,291
	1,275	58,366	30,407	3,098	9,844	19,345
	1,174	60,840	31,645	2,394	9,727	18,297
	1,224	64,429	41,107	2,460	10,043	18,960
	1,219	64,545	42,683	2,724	9,990	21,077
JuneMayAprilMarchFebruaryJanuary	1,156	50,724	37,315	2,611	9,477	21,265
	1,271	55,870	33,637	2,628	9,674	21,661
	1,276	47,503	25,604	2,837	9,643	21,930
	1,292	53,448	22,093	3,186	9,779	22,099
	1,241	47,987	21,652	2,837	9,007	21,114
	1,278	57,392	23,743	2,750	9,094	20,895
1967						
December	1,248	51,833	24,838	2,751	9,408	23,318
November	1,205	53,374	25,419	2,548	8,994	22,300
October	1,207	61,311	31,497	2,678	9,112	20,877
September	1,122	66,391	32,149	2,797	8,790	20,221
August	1,138	66,644	41,916	3,040	8,833	20,436

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

U.S. DEPARTMENT OF COMMERCE Maurice H. Stans, Secretary Rocco C. Siciliano, Under Secretary

BUREAU OF THE CENSUS George Hay Brown, Director

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

SIC CODE CHEMICAL AND BASIS  UNIT OF MEASURE PRODUCED PRO	NTITY
CODE CHEMICAL AND BASIS  MEASURE PRODUCED PRODUC	DUCED
CODE CHEMICAL AND BASIS  MEASURE PRODUCED PRODUC	DUCED
CODE CHEMICAL AND BASIS  MEASURE PRODUCED PRODUC	DUCED
2813415 ARGON; HIGH PURITY	1 224
2813415 ARGON; HIGH PURITY	1 224
CARBON DIOXIDE: LIQUID AND GAS (2)	'
2813311 LIQUID AND GAS (2)	157
GAS:  2813421 PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT' DO 215 189	4 429 1 107
2813421 PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT' DO 215 189	2 460
2017/10/	
	127 650
1 686 1 693	1 683
2813426 LIQUID	
2813427 HYDROGEN, LOWER PURITY (LESS THAN 99.5%) (3) DO 3 023 2 998	4 682
NITROGEN: HIGH PURITY (99.5-T00%), TOTAL (4) DO 10 599 10 218	0 043
2813441 PRODUCED FOR CYLINDER AND BULK DELIVERY	
SHIPMENT	62 4 970
2B13444 PRODUCED FOR OWN USE DO 1 017 1 031	1 025
2813445 LIQUID	3 986
OXYGEN: HIGH PURITY (99.5-100%): TOTAL DO 22 732 21 952	8 960
2813452 PRODUCED FOR CYLINDER AND BULK DELIVERY	
SHIPMENT	125 4 618
2813455 PRODUCED FOR OWN USE	595
2813456 LIQUID	
2813457 OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0) • • • • • • • • • • • • • • • • • •	3 622

rRevised by 5 percent or more from previously published figures.

(1) Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments

<sup>(2)</sup> Excludes quantities of acetylene produced and consumed by railroad snops, snipyards, and small establishme using portable generators.

(2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refineries with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

(4) Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

(5) Imputation rate exceeds 25 percent.

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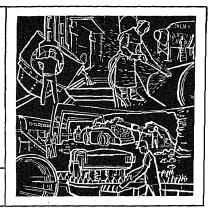


BUREAU OF THE CENSUS

# Industrial 'Gases September 1969

FOR RELEASE: November 24, 1969

SERIES: M28C(69)-9



The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity, (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(mil. cu. ft.)
1969						
September	1,205	65,614	33,801	2,482	10,882	22,659
August	1,140	69,388	41,030	2,628	10,834	23,123
July	1,153	70,828	40,299	2,460	10,218	21,952
June	1,131	63,150	35,466	2,738	9,546	21,263
	1,187	61,062	30,495	2,677	10,468	23,582
	1,160	58,303	26,834	2,820	9,858	22,808
	1,249	61,878	24,612	2,819	10,058	23,030
	1,151	55,544	21,080	2,447	8,990	20,827
	1,272	57,378	22,636	2,682	9,975	21,667
1968						
December November October September August July	1,263	58,321	26,849	2,973	9,861	21,316
	1,208	65,584	26,082	2,995	9,940	20,291
	1,275	58,366	30,407	3,098	9,844	19,345
	1,174	60,840	31,645	2,394	9,727	18,297
	1,224	64,429	41,107	2,460	10,043	18,960
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De cember	1,248	51,833	24,838	2,751	9,408	23,318
	1,205	53,374	25,419	2,548	8,994	22,300
	1,207	61,311	21,497	2,678	9,112	20,877
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TABLE 2 .-- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	TABLE 2PRIMARY PRODUCTION OF SI	PECIFIED II	NUUSIRIAL G	H 363	T .
			SEPTEMBER 1969	AUGUST 1969	SEPTEMBER 1968
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 205	1 140	1 174
2813415	ARGON: HIGH PURITY	DO	260	239	198
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s. TONS	65 614 33 801	69 388 41 030	60 840 31 645
0047404	HYDROGEN. HIGH PURITY (99.5 100%). TOTAL (3) GAS:	MIL.CU.FT	2 482	2 628	2 394
2813421 2813424	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	204 769	220 722	124 736
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	1 509	1 686	1 534
2813426	LIQUID.	DO	J		
2813427	HYDROGEN LOWER PURITY (LESS THAN 99.5%) (3)	DO	3 083	3 023	15 501
2813441	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4) GAS:	DO	10 882	10 834	9 727
2813442 2813444	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0	<sup>5</sup> 57 5 879	<sup>r</sup> 67 5 615 1 015	50 4 851 1 000
2813445	LIQUID	DO	3 932	4 137	3 826
	OXYGEN: HIGH PURITY (99.5-100%); TOTAL	DO	22 659	23 123	18 297
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	D0 D0	100 17 551 975	102 18 055 958	82 13 669 586
2813456	LIQUID	DO	4 033	4 008	3 960
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% O)	S. TONS	138 473	138 289	146 214

rRevised by 5 percent or more from previously published figures.

(1) Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments

(5) Imputation rate exceeds 25 percent.

using portable generators.

(2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

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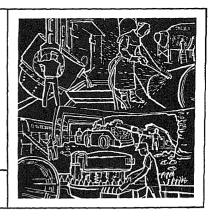
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### **Industrial Gases**

October 1969

FOR RELEASE: December 18, 1969

SERIES: M28C(69)-10



The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity, (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%) (mil. cu. ft.)
1969	1					
OctoberSeptemberAugustJuly	1,242 1,203 1,140 1,153	62,808 65,614 69,388 70,828	30,675 33,801 41,030 40,299	2,809 2,483 2,628 2,460	11,684 10,915 10,834 10,218	24,021 22,751 23,123 21,952
June	1,131 1,187 1,160 1,249 1,151 1,272	63,150 61,062 58,303 61,878 55,544 57,378	35,466 30,495 26,834 24,612 21,080 22,636	2,738 2,677 2,820 2,819 2,447 2,682	9,546 10,468 9,858 10,058 8,990 9,975	21,263 23,582 22,808 23,030 20,827 21,667
1968	1 000	FO 801	00.040	2,973	9,861	21,316
December November October September August July	1,263 1,208 1,275 1,174 1,224 1,219	58,321 65,584 58,366 60,840 64,429 64,545	26,849 26,082 30,407 31,645 41,107 42,683	2,995 3,098 2,394 2,460 2,724	9,940 9,844 9,727 10,043 9,990	20,291 19,345 18,297 18,960 21,077
June May April March February January	1,156 1,271 1,276 1,292 1,241 1,278	50,724 55,870 47,503 53,448 47,987 57,392	37,315 33,637 25,604 22,093 21,652 23,743	2,611 2,628 2,837 3,186 2,837 2,750	9,477 9,674 9,643 9,779 9,007 9,094	21,265 21,661 21,930 22,099 21,114 20,895
1967						
December November	1,248 1,205 1,207	51,833 53,374 61,311	24,838 25,419 21,497	2,751 2,548 2,678	9,408 8,994 9,112	23,318 22,300 20,877

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Rocco C. Siciliano, Under Secretary

Harold C. Passer, Assistant Secretary for Economic Affairs

BUREAU OF THE CENSUS George Hay Brown, Director

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	THE CONTRACT TROBUCTION OF S				
			ОСТОВЕ <b>R</b> 1969	SEPTEMBER 1969	OCTOBER 1968
SIC		UNIT OF	QUANTITY	QUANTITY	QUANTITY
CODE	CHEMICAL AND BASIS	MEASURE	PRODUCED	PRODUCED	PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 242	1 203	1 275
2813415	ARGON+ HIGH PURITY	DO	262	259	205
	CARBON DIOXIDE:		45		
2813311 2813331	LIQUID AND GAS (2)	S. TONS DO	62 808 30 675	65 614 33 801	58 366 30 407
	HYDROGEN: HIGH PURITY (99.5 100%): TOTAL (3) GAS:	MIL.CU.FT	2 809	2 483	3 098
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	226	204	210
2813424	PRODUCED FOR OWN USE	DO	785	770	767
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	1 798	1 509	2 121
2813426	LIQUID.	DO			45 603
2813427	HYDROGEN, LOWER PURITY (LESS THAN 99.5%) (3)	DO	3 131	3 027	15 693
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4)	DO	11 684	10 915	9 844
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	59	56	62
2813442 2813444	PRODUCED FOR PIPELINE SHIPMENT	D0 D0	6 323 1 078	5 910 1 056	4 993 1 103
2813445	LIQUID.	D0	4 224	3 893	3 686
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL	DO	24 021	22 751	19 345
2813452	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813453	SHIPMENT	D0	106 18 555	101 17 677	87 14 564
2813455	PRODUCED FOR OWN USE	DO	1 109	980	788
2813456	LIQUID	Ф0	4 251	3 993	3 906
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	131 222	138 473	148 370

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators.

<sup>(2)</sup> Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

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# A UNITED STATES DEPARTMENT OF COMMERCE PUBLICATION A UNITED STATES OF COMMERCE OF COMMERC

#### CURRENT INDUSTRIAL REPORTS

BUREAU OF THE CENSUS

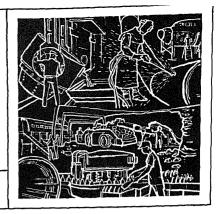
# MAR Andustrial Gases

C. 1

November 1969

FOR RELEASE: January 20, 1970

SERIES: M28C(69)-11



The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity, (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(mil. cu. ft.)
1969						
N	1,113	57,953	25,068	2,531	10,923	23,721
November	1,242	62,808	30,675	2,805	11,684	24,022
October	1,242	65,614	33,801	2,483	10,915	22,751
September	1,203	69,388	41.030	2,628	10,834	23,123
August	1,153	70,828	40,299	2,460	10,218	21,952
ouzy	,	,		0 770	0 546	21,263
June	1,131	63,150	35,466	2,738	9,546	23,582
May	1,187	61,062	30,495	2,677	10,468	22,808
April	1,160	58,303	26,834	2,820	9,858	23,030
March	1,249	61,878	24,612	2,819	10,058	20,827
February	1,151	55,544	21,080	2,447	8,990	21,667
January	1,272	57,378	22,636	2,682	9,975	21,607
1968						
December	1,263	58,321	26,849	2,973	9,861	21,316
November	1,208	65,584	26,082	2,995	9,940	20,291
October	1,208	58,366	30,407	3,098	9,844	19,345
September	1,273	60,840	31,645	2,394	9,727	18,297
August	1,224	64,429	41,107	2,460	10,043	18,960
July	1,219	64,545	42,683	2,724	9,990	21,077
	,		· ·		2 455	21,265
June	1,156	50,724	37,315	2,611	9,477	
May	1,271	55,870	33,637	2,628	9,674	21,661
April	1,276	47,503	25,604	2,837	9,643	21,930
March	1,292	53,448	22,093	3,186	9,779	22,099
February	1,241	47,987	21,652	2,837	9,007	21,114
January	1,278	57,392	23,743	2,750	9,094	20,895
1967						
December	1,248	51,833	24,838	2,751	9,408	23,318
	1,245	53,374	25,419	2,548	8,994	22,300
November	1,203	05,514	1			

Inquiries concerning these figures should be addressed to the U.S. Department of Commerce, Bureau of the Census, Industry Division, Washington, D.C. 20233. This publication is for sale by the Bureau of the Census, Price: 15 cents per copy—\$1.50 per year.

### U.S. DEPARTMENT OF COMMERCE Maurice H. Stans, Secretary

Rocco C. Siciliano, Under Secretary

Harold C. Passer, Assistant Secretary for Economic Affairs

BUREAU OF THE CENSUS George Hay Brown, Director

	TABLE 2PRIMARY PRODUCTION OF SF	ECIFIED IN	DUSTRIAL GA	SES	
			NOVEMBER 1969	OCTOBER 1969	NOVEMBER 1968
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 113	1 242	1 208
2813415	ARGON, HIGH PURITY	DO	256	262	213
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s. Tons	57 953 525 068	62 808 30 675	65 584 26 082
2813421	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	2 531 227	2 805 226	2 995 205
2813424 2813422	PRODUCED FOR OWN USE	DO DO	726	781	746
2813426	LIQUID	DO	1 578	1 798	2 044
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 925	3 140	15 414
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	10 923	11 684	9 940
2813441 2813442 2813444	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	<sup>5</sup> 52 6 023 1 142	59 6 323 1 078	35 4 951 1 133
2813445	LIQUID	DO	3 706	4 224	3 821
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL GAS:	DO	23 721	24 022	20 291
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	92	104	81
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	DO DO	18 409 1 014	106 18 555 1 109	15 544 771
2813456	LIQUID	DO	4 206	4 252	3 895
2813457	OXYGEN, LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	s. TONS	139 356	131 222	135 631

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments

<sup>(1)</sup> Excludes quantities of acceptence produced and consumed by fairfood shops, shippards, and small establishment using portable generators.

(2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspeci-(3) Excludes quantities produced and consumed in the manufacture or methanol and ammonia, but includes an unspectified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refineries with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

(4) Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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# **Industrial Gases**

December 1969

0 2



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RIELEASE: February 18, 1970

SERIES: M28C(69)-12

statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

ft.)  1,202 1,113 1,242 1,203 1,140	Carbon dioxide, liquid and gas (2813311) (Short tons) 54,956 57,709 62,808 65,614	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity, (99.5-100%) (Mil. cu. ft.)	Nitrogen, high purity, (99.5-100%) (Mil. cu. ft.)	Oxygen, high purity, (99.5-100%)  (Mil. cu. ft.)
1,202 1,113 1,242 1,203 1,140	54,956 57,709 62,808	24,624 24,877	2,427	11,669	
1,113 1,242 1,203 1,140	57,709 62,808	24,877			23,914
1,113 1,242 1,203 1,140	57,709 62,808	24,877			23,914
1,113 1,242 1,203 1,140	57,709 62,808	24,877			23,914
1,113 1,242 1,203 1,140	62,808		2.529		
1,242 1,203 1,140	62,808	30 675		11,055	23,984
1,203	65,614		2,805	11,684	24,022
1,140		33,801	2,483	10,915	22,751
	69,388	41,030	2,628	10,834	23,123
1,153	70,828	40,299	2,460	10,218	21,952
1 121	63 150	35.466	2,738	9,546	21,263
			2,677	10,468	23,582
			2,820	9,858	22,808
			2,819	10,058	23,030
				8,990	20,827
	57,378	22,636	2,682	9,975	21,667
,	,				1
				· ·	
1 263	58.321	26,849	2,973		21,316
			2,995		20,291
			3,098		19,345
			2,394		18,297
			2,460		18,960
	64,545	42,783	2,724	9,990	21,077
,				0.477	21,265
1,156	50,724				21,265
	55,870				21,930
1,276	47,503				22,099
1,292	53,448				21,114
1,241	47,987				20,895
1,278	57,392	23,743	2,750	3,094	
1 248	51.833	24,838	2,751	9,408	23,318
	1,153 1,131 1,187 1,160 1,249 1,151 1,272 1,263 1,275 1,174 1,229 1,275 1,126 1,271 1,276 1,276 1,276 1,276 1,276 1,276 1,276 1,276	1,153	1,153     70,828     40,299       1,131     63,150     35,466       1,187     61,062     30,495       1,160     58,303     26,834       1,249     61,878     24,612       1,151     55,544     21,080       1,272     57,378     22,636       1,263     58,321     26,849       1,208     65,584     26,082       1,275     58,366     30,407       1,174     60,840     31,645       1,224     64,429     41,107       1,219     64,545     42,783       1,156     50,724     37,315       1,276     47,503     25,604       1,276     47,503     25,604       1,292     53,448     22,093       1,241     47,987     21,652       1,278     57,392     23,743	1,153	1,150 1,153 70,828 40,299 2,460 10,218 1,131 1,187 61,062 30,495 2,677 10,468 1,160 58,303 26,834 2,820 9,858 1,249 61,878 24,612 2,819 10,058 1,151 55,544 21,080 2,447 8,990 1,272 57,378 22,636 2,682 2,973 9,861 1,208 1,208 65,584 26,082 2,995 1,275 58,366 30,407 3,098 9,844 1,174 60,840 31,645 2,394 1,174 60,840 31,645 2,394 1,174 60,840 1,219 64,545 42,783 2,724 1,224 64,429 41,107 2,460 10,043 1,219 64,545 42,783 2,724 1,276 1,277 1,278 1,278 1,278 1,278 1,278 1,278 1,278 1,278 1,278 1,278 1,279 1,279 1,270

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TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

+ 1 - 22.			DECEMBER 1969	NOVEMBER 1969	DECEMBER 1968
				\ \ 	
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY
2813200	ACETYLENE (1)	MIL.CU.FT	1 202	1 113	1 263
2813415	ARGON, HIGH PURITY	DO	240	256	245
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	54 <b>9</b> 56 <sup>5</sup> 24 624	<b>57 709</b> 24 877	58 321 26 849
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS:	MIL.CU.FT	2 427	2 529	2 973
2813421 2813424	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	. DO DO	225 762	227 726	203 782
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	1 440	1 576	1 988
2813426	LIQUID	DQ	) - '''		
2813427	HYDROGEN. LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 968	2 943	14 129
	NITROGEN; HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	11 669	11 055	9 861
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	<sup>5</sup> 61	52	34
2813442 2813444	PRODUCED FOR PIPELINE SHIPMENT	DO DO	6 639 1 126	6 108 1 142	5 156 1 014
2813445	LIQUID	DO	3 843	3 753	3 657
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL GAS:	DO	23 914	23 984	21 316
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY	DO	0.1	0.5	25
2813453 2813455	SHIPMENT	DO DO DO	96 18 678 1 075	92 18 636 1 014	85 16 604 806
2813456	LIQUID	DO	4 065	4 242	3 821
2813457	OXYGEN, LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	s. TONS	144 566	139 356	143 63B

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS. (2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED

<sup>(2)</sup> EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

<sup>(3)</sup> EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

<sup>(4)</sup> EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

<sup>(5)</sup> IMPUTATION RATE EXCEEDS 25 PERCENT.

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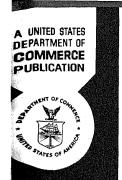
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SUREAU OF THE CENSURGUSTRIAL Gases

Summary for

4 23 PM '70 JUL 22

1969 (Preliminary)



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: July 20, 1970

SERIES: M28C(69)-I

Annual data for 1969 and 1968 shown in this release are a compilation of the monthly figures which have been appearing in this series. The figures for 1969 should be considered as preliminary and subject to revisions based on information furnished on Form MA-28E.2, Annual Report on Shipments and Production of Industrial Gases.

The statistics presented in the accompanying tables are for primary production, covering quantities produced for further processing in the same plant, for intra-company transfer, and for sale. They provide an up-todate measure of activity in the inorganic field but do not necessarily indicate amounts entering the market. In some cases figures are included for material produced "in process" as an intermediate to the end products.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Cyril M. Wildes, Assistant to the Chief for Chemicals and Wood Products. Reese R. Morgan, Chief, Chemicals, assisted by Doris W. Funk, was directly responsible for the review of the data and preparation of the report. Owen C. Gretton, Chief of the Division, and Elmer S. Biles, Assistant Chief provided overall direction and coordination of this project.

#### PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

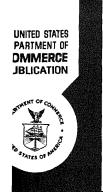
Sic	Chemical and basts	Unit of	Produ	iction
code	Chemical and basts	measure	1969	1968
2813200	Acetylene (1)	Mil.cu.ft	14,204	15,385
2813415	Argon, high purity	do	2,844	2,109
	Carbon dioxide:		1	
2813311 2813331	Liquid and gas (2) Solid (dry ice)	S. tons	738,660 357,652	659,515 354,615
	Hydrogen, high purity (99.5-100%), total (3)	Mil.cu.ft	31,460	34,699
2813421 2813424	Produced for cylinder and bulk delivery shipment	do	2,468	(NA)
2813424	Produced for own use	do	8,565	(NA)
2813426	Liquid	do	20,427	(NA)
2813427	Hydrogen, lower purity (less than 99.5%) (3)	do	36,607	167,053
	Nitrogen, high purity (99.5-100%), total (4)	do	124,989	114,780
2813441	Produced for cylinder and bulk delivery shipment	do	528	(NA)
2813442 2813444	Produced for pipeline shipment	do	66,784	(NA)
2813444	Produced for own use	do	12,604	(NA)
2813445	Liquid	do	45,073	(NA)
	Oxygen, high purity (99.5-100%), total	do	272,894	247,995
2813452	Produced for cylinder and bulk delivery shipment	do	1,212	(NA)
2813453	Produced for pipeline shipment	do	212,399	(NA)
2813455	Produced for own use	do	11,479	(NA)
2813456	Liquid	do	47,804	(NA)
2813457	Oxygen, lower purity (less than 99.5%) (4) (95% 0)	S. tons	1,680,144	1,895,602

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shipyards, and small establishments using portable generators.

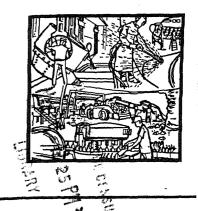
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<sup>(4)</sup> Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.



# Industrial Gases



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: February 25, 1971

SERIES: M28C(69)-14

Shipments of industrial gases by primary manufacturers in 1969 totaled \$619 million, or about 2 percent more than the 1968 figure of \$608 million. The 1969 total is composed of \$90 million for acetylene; \$40 million for carbon dioxide; and \$489 million for the product grouping elemental gases and other industrial gases, n.e.c. Compared with 1968, the 1969 totals showed an increase of 1 percent for acetylene, a decrease of 4 percent for carbon dioxide, and an increase of 3 percent for other elemental gases.

Figures in this report exclude values for hydrocarbon gases, such as propane, butane and propylene of halogenated hydrocarbons and cyclopropane, which are reported to the United States Tariff Commission, and for sulfur dioxide and chlorine, which are shown in the Current Industrial Reports, Series M28A(69)-13, Inorganic Chemicals and Gases.

The shipments values for some of the gases, particularly oxygen, reported by companies vary widely not only because of the conditions of sales, including delivery by pipeline or cylinder, but also because plant operations differ. The manufacturing and selling activities of some companies are centralized at the primary production site, while other companies sell or ship liquefied gases to other sites (filling stations or conversion units) where the products are changed in form, "packaged," and sold. The values reported for some sites thus include marketing activities and for other sites do not.

Figures showing the quantities shipped to other plants of producing companies (interplant transfers) were not compiled separately and thus are unavailable. In evaluating these interplant transfers for inclusion in the totals, respondents were instructed to report values which would approximate the commercial selling value, f.o.b. plant, and not the cost of production or some other book price. For elemental gases, respondents were requested to report shipments by method of distribution (see table 3).

To avoid duplication in the product statistics, collection of information for gases is limited to primary producers. Special reporting instructions are also provided for carbon dioxide producers so that the chemical produced and shipped is reported only once, either in solid or liquid (including gaseous) form. Statistics for crude argon, lower purity nitrogen, lower purity hydrogen, and lower purity oxygen, were collected separately; and statistics exclude such activities as the lique-faction of purchased nitrogen. The quantities reported as produced, however, exclude any information for gases used as fuel in producing plant, vented, or disposed of as waste. Other limitations of the statistics are indicated in footnotes appearing at the end of table 1.

In addition to the annual production statistics shown in table 1, monthly statistics for specified gases are shown in table 2. These monthly

statistics supersede those which were released earlier in the monthly Current Industrial Reports, Series M28C, Industrial Gases, United States Production. Monthly and annual statistics have been issued beginning with January 1941. Geographic totals for specific gases are shown in tables 4 through 9. The geographic distribution of industrial gas plants by State is shown in table 10.

Although quantities produced and consumed in producing plants were not compiled, the statistics may be estimated from the production and shipments figures shown in table 1. While such approximations fail to give consideration to changes

in stocks held at producing sites, such changes, based on stock information filed from January 1954 through December 1956, do not affect such estimations significantly.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Cyril M. Wildes, Assistant to the Chief for Chemicals and Wood Products. Reese R. Morgan, Chief, Chemicals, assisted by Doris W. Funk, was directly responsible for the review of the data and preparation of the report. Owen C. Gretton, Chief of the Division, and Elmer S. Biles, Assistant Chief, provided overall direction and coordination to this project.

***************************************	T		T			Shipments i	including i	nterplant	transfers	
Code	Product	Unit of	Year	Production	To	otal	Shipped	l as gas	Shipped	as liquid
		measure		(quantity)	Quantity	Value (\$1,000)	Quantity	Value (\$1,000)	Quantity	Value (\$1,000)
2813	INDUSTRIAL GASES, TOTAL		1969 1968 1967 1966 1965	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	1618,761 r1607,521 r1572,313 r1532,223 r1513,094	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)
28132	Acetylene	Mil. cu. ft.	1969 1968 1967 1966 1965	<sup>2</sup> 14,386 <sup>r2</sup> 15,071 <sup>2</sup> 14,269 <sup>2</sup> 16,598 <sup>2</sup> 16,659	7,946 r8,151 8,176 9,548 9,691	89,799 F89,025 87,147 97,532 98,018	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x)
28133	Carbon dioxide, total	Short tons	1969 1968 1967 1966 1965	1,069,370 r1,058,120 1,089,309 1,081,878 1,085,751	978,531 943,466 971,603 947,959 971,900	40,164 41,774 47,420 50,153 52,724	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x)
2813311	Liquid and gas	do	1969 1968 1967 1966 1965	<sup>3</sup> 700,049 <sup>3</sup> 684,014 <sup>3</sup> 717,199 <sup>3</sup> 702,831 <sup>3</sup> 664,660	608,981 *575,945 618,891 585,995 554,770	20,455 F22,491 29,359 31,189 30,283	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x)	(x) (x) (x)
2813331	Solid (dry ice)	do	1969 1968 1967 1966 1965	369,321 r374,106 372,110 379,047 421,091	369,550 F367,521 352,712 361,964 417,130	19,709 r19,283 18,061 18,964 22,441	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)
28134	Elemental gases and other industrial gases, n.e.c., total		1969 1968 1967 1966 1965	(x) (x) (x) (x)	(x) (x) (x)	1488,798 r1476,722 r1437,746 r1384,538 r1362,352	(x) (x) (x) (x)	(x) (x) (x) (x) (x)	(x) (x) (x) (x) (x)	(x) (x) (x)
2813415	Argon, high purity (99.97-100%)	Mil. cu. ft.	1969 1968 1967 1966 1965	2,597 r2,114 1,912 1,710 1,286	2,596 r2,113 1,910 1,710 1,285	38,659 r33,162 25,499 26,741 22,825	233 F220 291 308 312	8,293 r7,290 9,457 10,294 11,601	2,363 r1,893 1,619 1,402 973	30,366 r25,872 16,042 16,447 11,224
	Helium <sup>4</sup>	do	1969 1968 1967 1966 1965	4,752 4,855 4,712 4,606 4,365	760 867 907 948 757	(NA) (NA) (NA) (NA) (NA)	(NA) (NA) (NA) (NA) (NA)	(NA) (NA) (NA) (NA) (NA)	(NA) (NA) (NA) (NA) (NA)	(NA) ((NA) (NA) (NA) (NA)
	Hydrogen, total	do	1969 1968 1967 1966 1965	<sup>5</sup> 65,090 <sup>5</sup> 201,752 <sup>5</sup> 158,539 <sup>5</sup> 137,719 <sup>5</sup> 121,635	26,082 r28,255 27,666 30,649 26,017	38,264 r37,822 39,131 42,999 38,438	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(a) (b) (c) (d)	(D) (D) (D)
	High purity, total	do	1969 1968 1967 1966 1965	31,939 34,699 34,088 35,494 30,114	23,078 *25,587 25,607 27,849 22,860	37,282 r36,981 38,414 42,148 37,406	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)
2813423	Electrolytic process	do	1969 1968 1967 1966 1965	14,444 13,656 14,374 13,709 12,813	10,202 r9,359 9,693 9,446 8,496	10,092 r10,155 11,251 11,145 7,817	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D)	(D) (D) (D)
2813425	From other sources	do	1969 1968 1967 1966 1965	17,495 21,043 19,714 21,785 17,301	12,876 16,228 15,914 18,403 14,364	27,190 26,826 27,163 31,003 29,589	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	(a) (b) (b)
2813427	Lower purity (less than 99.5%) (100% basis)	do	1969 1968 1967 1966 1965	533,151 5167,053 5124,451 5102,225 591,521	3,004 2,668 2,059 2,800 3,157	982 841 717 851 1,032	(NA) (NA) (NA) (NA) (NA) 3,157	(NA) (NA) (NA) (NA) (NA)	-	-

See footnotes at end of table.

					St	nipments in	cluding in	terplant t	ransfers	
Code	Product	Unit of measure	Year	Production (quantity)	To	tal	Shipped	as gas	Shipped a	as liquid
		measure		(quantity)	Quantity	Value (\$1,000)	Quant1ty	Value (\$1,000)	Quantity	Value (\$1,000)
2813	INDUSTRIAL GASES Continued								(	
28134	Elemental gases and other industrial gases, n.e.cContinued						l			
2813443	Nitrogen, high purity (99.5-100%	Mil. cu. ft.	1969 1968 1967 1966 1965	6130,956 r 6118,731 6103,933 689,946 672,479	117,526 r105,370 91,941 78,700 65,273	118,042 r <sub>114,777</sub> 99,640 80,637 69,191	70,733 r61,056 53,077 47,100 38,139	27,826 *23,819 25,147 28,771 24,724	46,793 F44,314 38,864 31,600 27,134	90,216 r90,958 74,493 51,866 44,467
	Oxygen, high purity (99.5-100%), total	do	1969 1968 1967 1966 1965	275,962 247,995 225,191 212,751 182,114	264,566 r238,408 220,802 202,446 172,354	229,240 r224,867 208,758 173,804 172,487	216,833 *192,458 178,914 159,402 132,206	112,131 r102,375 108,801 106,865 97,449	47,733 F45,950 41,888 43,044 40,148	117,109 F122,492 99,957 66,939 75,038
2813451	Electrolytic	do	1969 1968 1967 1966 1965	519	319 366	1,135 F1,194 1,366 1,891 1,765	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	(a) (b) (c) (c)
2813454	Liquefaction	do	1969 1968 1967 1966 1965	247,624 224,785 212,232	r238,109 220,483 202,080	228,105 F223,673 207,392 171,913 170,722	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)
2813457	Cxygen, lower purity	Short tons.	1969 1968 1967 1966 1965	72,173,697 71,971,981 72,097,353	(D) (D) (D)	(B)	(D) (D) (D) (D)	(D) (D) (D) (D)	-	-
2813471	Nitrous oxide	1,000 gals. (STP)	. 1968 1968 1968 1968	996,658 953,065 931,858	996,586 953,583 935,514	3,887 4,432 4,612	(x) (x)	(x) (x) (x) (x) (x)	(x)	(x) (x) (x) (x)
2813498	Other industrial gases, n.e.c., including lower purity nitrogen, crude argon, carbon dioxide produced and transferred for further processing, and crude and high purity helium produced in privately owned plants 8		. 196 196 196 196	8 (X 7 (X 6 (X	) (x) ) (x) ) (x)	r 862,207 r 860,286 r 855,745	(x) (x) (x)	(x) (x) (x)	(x) (x)	(x) (x) (x) (x)

<sup>-</sup> Represents zero. (D) Withheld to avoid disclosing figures for individual companies. (NA) Not available. n.e.c. Not elsewhere classified. TRevised. (X) Not applicable.

- Excludes information from railroad shops, shipyards, welding shops, and small establishments using portable generators.

- Excludes information from railroad shops, shipyards, welding shops, and small establishments using portable generators.

- Excludes production of liquid and gas carbon dioxide converted to and reported as dry ice and also amounts converted from pure carbon dioxide (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea, and quantities produced and transferred to other plants where it is further processed.

- Source: U.S. Department of Interior, Bureau of Mines.

- Excludes amounts vented, used as fuel, etc., and amounts produced and consumed in the manufacture of synthetic ammonia and methanol, but includes an unspecified amount produced for sale or interplant transfer to plants consuming this gas in the produced in petroleum Also excludes amounts produced by the ammonia dissociation process (cracking of ammonia). Also excludes amounts produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

- Excludes amounts produced and consumed in the manufacture of synthetic ammonia or ammonia derivatives.

- Excludes amounts produced and used in the manufacture of synthetic ammonia or ammonia derivatives.

- Excludes amounts produced and used in the manufacture of synthetic ammonia or ammonia derivatives.

- Excludes hydrocarbon gases such as propane, butane, and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the M28A(69)-13, Inorganic Chemicals and Gases.

M28A(69)-13, Inorganic Chemicals and Gases.

Table 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTHS: 1968 AND 1969

		Carbon	dioxide	Argon	Hydro	ogen		0xy	gen
Months	Acetylene 2813200	Liquid and gas 2813311	Solid (dry ice) 2813331	(refined) 2813415	High purity 2813423	Lower purity 2813427	Nitrogen (high purity 2813443	High purity 2813451 2813454	Lower purity 2813457
	(mil. cu.ft.)	(short	(short	(mil.	(mil.	(mil.	(mil.	(mil.	(short
	cu.it.)	tons)	tons)	cu. ft.)	cu.ft.)	cu. ft.)	cu. ft.)	cu. ft.)	tons)
							]		
1969, TOTAL	14,386	700,049	369,321	2,597	31,939	1 33,151	130,956	275,962	2,055,203
January	1,289	55,923	23,371	225	2,733	2,834	10,521	21,926	175,459
February	1,165	54,318	21,768	192	2,490	2,705	9,685	21,086	172,102
March	1,266	58,589	25,417	197	2,822	2,986	10,756	23,290	183,166
April	1,175	55,953	27,709	218	2,863	2,934	10,323	23,068	172,661
May	1,204	58,059	31,487	219	2,670	2,914	11,005	23,841	168,544
June	1,145	59,501	36,621	192	2,781	2,755	10,082	21,522	173,089
July	1,168	66,525	41,618	203	2,503	2,606	10,824	22,211	167,698
August	1,154	64,010	42,372	245	2,670	2,972	11,301	23,382	169,030
September	1,219	61,129	34,910	232	2,525	2,659	11,400	23,010	169,214
October	1,258	58,866	31,679	233	2,847	2,728	11,988	24,281	160,422
November,,,,	1,126	54,719	25,694	230	2,571	2,542	11,359	24,243	170,482
December	1,217	52,457	26,675	211	2,464	2,516	11,712	24,102	173,336
1968, TOTAL	<sup>r</sup> 15,071	<sup>r</sup> 684,014	<sup>r</sup> 374,106	<sup>r</sup> 2,114	34,699	1167,053	r <sub>118,731</sub>	247,995	°2,173,697
January	1,294	57,326	24,048	146	2,850	14,402	9,315	20,874	189,566
February	1,256	47,577	21,840	154	2,937	12,277	9,229	21,093	184,308
March	1,308 (	53,235	22,320	184	3,286	11,025	10,001	22,078	179,055
Apr11	1,291	47,069	26,026	171	2,937	12,322	9,865	21,909	185,895
May	1,287	55,730	34,487	163	2,728	14,614	9,895	21,640	184,772
June	1,171	50,413	38,380	148	2,711	14,257	9,698	21,244	184,583
July	1,234	64,747	44,140	167	2,825	13,392	10,211	21,056	196,180
August	1,239	64,607	42,366	148	2,561	14,551	10,264	18,939	169,862
September	1,192	60,895	32,398	189	2,495	15,370	9,948	18,276	177,716
October	1,293	58,323	31,082	197	3,199	15,562	10,064	19,323	178,331
November	1,225	65,811	28,106	208	3,096	15,283	10,160	20,269	167,518
December	1,281	58,281	28,913	239	3,074	13,998	10,081	21,294	175,911

Table 3.--SHIPMENTS OF SPECIFIED GASES, BY METHOD OF DISTRIBUTION: 1965 TO 1969 (Quantity in million cubic feet; value in thousands of dollars)

			Total sh				Shippe	ed as gas	3			Shipped	as liquio	d
Code	Product	Year	plant tr	ansfers	Cyli	nder	Bulk d	lelivery	Pipeli	ne	Cy1:	Inder	Bulk de	elivery
			Quantity	Value	Quan- tity	Value	Quan- tity	Value	Quantity	Value	Quan- tity	Value	Quan- tity	Value
2813415	Argon, high purity	1969 1968 1967 1966 1965	2,596 r2,113 1,910 1,710 1,285	38,659 33,162 25,499 26,741 22,825	211 r168 196 175 216	8,064 r6,440 7,958 7,427 9,364	22 52 <sup>1</sup> 95 <sup>1</sup> 133 <sup>1</sup> 96	229 850 11,499 12,867 12,237	(1) (1) (1)	(1) (1) (1)	9 10 9 (D) (D)	358 373 368 (D)	2,354 r1,883 1,610 (D)	30,008 25,499 15,674 (D)
2813423 2813425	Hydrogen, high purity purity (99.5-100%)	1969 1968 1967 1966 1965	23,078 25,587 25,607 27,849 22,860	37,282 r36,981 38,414 42,148 37,406	512 *498 457 423 509	2,202 *2,466 2,683 2,397 2,320	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	13,825 r13,593 13,533 13,568 12,183	8,007 r7,655 7,555 9,720 5,773	- - - -	-	(D) (D) (D) (D)	(D) (D) (D) (D)
2813443	Nitrogen, high purity	1969 1968 1967 1966 1965	117,526 105,370 91,941 78,700 65,273	118,042 114,777 99,640 80,637 69,191	332 362 396 401 501	2,223 2,730 3,171 3,782 4,215	414 474 379 555 458	1,631 1,961 2,100 2,875 2,903	69,987 r60,220 r52,302 46,144 37,180	23,972 19,128 19,876 22,114 17,606	146 180 207 496 403	702 822 951 1,796 2,297	46,647 r44,134 38,657 31,104 26,731	89,514 r90,136 73,542 50,070 42,170
	Oxygen, high purity, total	1969 1968 1967 1966 1965	264,566 r238,408 220,802 202,446 172,354	229,240 r224,867 208,758 173,804 172,487	1,443 *946 1,396 1,752 2,137	9,678 8,255 11,642 14,308 16,843	2,176 r2,352 2,460 2,556 1,818	r2,899 r3,230 4,726 5,712 6,490	213,214 r189,160 175,058 155,094 128,251	99,554 r90,890 92,433 86,845 74,116	177 r 181 343 374 665	1,081 1,030 1,640 1,579 3,861	47,556 45,769 41,545 42,670 39,483	116,028 r121,462 98,317 65,360 71,177
1813451	Electrolytic process	1969 1968 1967 1966 1965	296 299 319 366 438	1,135 1,194 1,366 1,891 1,765	59 57 85 96 119	r552 r647 836 1,080 884	(D) (D) (D) (D)	(a) (a) (a) (a)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(a) (d) (d) (d) (d)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)
2813454	Liquefaction process	1969 1968 1967 1966 1965	264,270 r238,109 220,483 202,080 171,916	228,105 r223,673 207,392 171,913 170,722	1,384 1,889 1,311 1,656 2,018	9,126 7,608 10,806 13,228 15,959	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)

<sup>\*</sup>Revised.

\*Data for 1969 exclude amounts produced in petroleum refineries for captive use, However, 70 to 75 percent of 1968 figures are accounted for by petroleum refineries.

<sup>-</sup> Represents zero. (D) Withheld to avoid disclosing figures for individual companies. Revised. Pipeline shipments are included with bulk delivery to avoid disclosing figures for individual companies.

Table 4. -- PRODUCTION AND SHIPMENTS OF ACETYLENE, BY GEOGRAPHIC AREA: 1969

	Production	Total shipments including interplant transfers				
Geographic area		Quantity	Value			
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)			
UNITED STATES, TOTAL <sup>1</sup>	14,386	7,946	89,732			
Northeast Region and North Central Region	2,916	2,094	30,708			
South Region	11,013	5,541	50,536			
Mountain Division	77	65	2,166			
Pacific Division	380	246	6,322			

<sup>&</sup>lt;sup>1</sup>See table 10 for the number of establishments reporting production by State.

Table 5.--PRODUCTION AND SHIPMENTS OF CARBON DIOXIDE, BY DIVISIONS: 1969

	Total	liquid and	solid	Li	quid and ga	s	Solid (dry ice)					
Division		Shipm	Shipments		Shipments			Shipm	ents			
	Production	Quantity	Value	Production	Quantity	Value	Production	Quantity	Value			
	(short tons)	(short tons)	(\$1,000)	(short tons)	(short tons)	(\$1,000)	(short tons)	(short tons)	(\$1,000)			
UNITED STATES, TOTAL <sup>1</sup>	1,069,370	978,531	40,164	700,049	608,981	20,455	369,321	369,550	19,709			
New England and Middle Atlantic	133,192	133,454	6,378	74,208	73,938	2,576		59,516	3,802			
East North Central	190,135	178,432 195,656	8,593 5,783	118,894 149,592	107,191 150,025	4,592 3,185	71,241 45,338	71,241 45,631	4,001 2,598			
South Atlantic and East South Central	174,402	167,685	9,721	109,804	103,287	5,521	64,598	64,398	4,200			
West South Central	146,345 57,707		2,472 2,066	121,665 23,624	56,830 23,624	1,236 665	24,680 34,083	24,284 34,083	1,236 1,401			
Pacific	172,659	164,483	5,151	102,262	94,086	2,680	70,397	70,397	2,471			

<sup>&</sup>lt;sup>1</sup>See table 10 for the number of establishments reporting production by State.

Table 6 .-- SHIPMENTS OF ARGON (HIGH PURITY) BY GEOGRAPHIC AREA: 1969

	Total shipments interplant t	
Geographic area	Quantity (mil. cu. ft.)	Value (\$1,000)
UNITED STATES, TOTAL <sup>1</sup>	2,596	38,659
Northeast Region	532	9,397
East North Central Division	926 393	12,000 5,304
South Atlantic Division	435 123 244	6,727 1,972 2,755
West Region	336 290	5,808 4,092

<sup>&</sup>lt;sup>1</sup>See table 10 for the number of establishments reporting production by State.

Table 7.--PRODUCTION AND SHIPMENTS OF HYDROGEN (HIGH PURITY) BY GEOGRAPHIC AREA: 1969

		Total shipments including interplant transfers					
Geographic area	Production (mil. cu. ft.)	Quantity (mil. cu. ft.)	Value (\$1,000)				
UNITED STATES, TOTAL <sup>1</sup>	31,939	23,078	37,282				
Northeast Region	4,064 5,145	2,373 3,816	5,099 6,035				
South Region and West Region  East South Central Division  West South Central Division	22,730 3,530 7,623	16,889 963 6,158	26,148 1,207 5,681				

<sup>&</sup>lt;sup>1</sup>See table 10 for the number of establishments reporting production by State.

Table 8.--PRODUCTION AND SHIPMENTS OF NITROGEN (HIGH PURITY) BY GEOGRAPHIC AREA: 1969

	Production	Total shipmen interplant	
Geographic area		Quantity	Value
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)
UNITED STATES, TOTAL <sup>1</sup>	130,956	117,526	118,042
New England Division	2,598	2,554	5,658
Middle Atlantic Division	14,622	14,279	13,832
New York	2,222	1,929	2,644
New Jersey	4,713	4,663	1,761
Pennsylvania	7,687	7,687	9,427
North Central Region	25,193	24,443	26,709
Ohio	6,546	6,421	9,854
Illinois	5,012	4,950	6,592
South Atlantic Division	22,368	20,095	20,506
West Virginia	9,686	7,430	3,314
East South Central Division	7,988	6,504	8,140
Tennessee	2,173	1,026	1,434
Alabama	3,726	3,726	5,541
West South Central Division	42,201	33,733	20,353
Texas	31,364	28,000	16,112
Mountain Division	1,052	1,052	1,560
Utah	52	52	171
Pacific Division	14,934	14,866	21,284
California	14,431	14,362	18,362

<sup>&</sup>lt;sup>1</sup>See table 10 for the number of establishments reporting production by State,

Table 9.--PRODUCTION AND SHIPMENTS OF OXYGEN (HIGH PURITY), BY GEOGRAPHIC AREAS: 1969

	Production	Total shipments including interplant transfers				
Geographic area	(	Quantity	Value			
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)			
UNITED STATES, TOTAL <sup>1</sup>	275,962	264,566	229,240			
New England Division	1,145	1,116	2,564			
Middle Atlantic Division	66,755	66,614	53,026			
New York	15,409	15,332	6,681			
New Jersey	1,899	1,840	2,402			
Pennsylvania	49,447	49,442	43,943			
North Central Region	104,623	95,429	75,060			
Ohio	34,203	34,199	23,741			
Michigan	21,099	11,656	7,860			
South Atlantic Region	34.894	33,557	32,228			
West Virginia	17,869	16,620	11,086			
Florida	1,459	1,459	4,313			
East South Central Division	23,466	23,217	19,942			
Alabama	9,185	8,935	10,728			
West South Central Division	25,212	25,047	19,388			
Texas	23,070	23,070	15,292			
Mountain Division	4,877	4,596	5,407			
Utah	1,657	1,375	1,632			
Pacific Division	14,990	14,990	21,625			
California	13,794	13,794	15,378			

<sup>&</sup>lt;sup>1</sup>See table 10 for number of establishments reporting production by State.

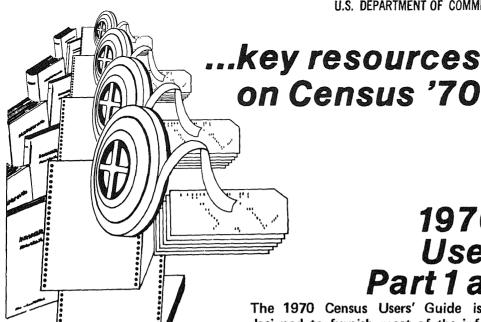
Table 10.--NUMBER OF ESTABLISHMENTS REPORTING THE PRODUCTION OF SELECTED INDUSTRIAL GASES, BY STATE: 1969

	Acet	ylene	Ca	rbon Dioxi	de		Hydr	ogen		Ожу	gen	
State	From calcium carbide <sup>1</sup> 2813211- 12	From other sources <sup>1</sup> 2813251- 52	Total 1 28133	Liquid or gas <sup>2</sup> 2813311	Solid 2813331	Argon (refined) 2813415	High purity <sup>1</sup> 2813423- 25	Lower purity 2813427	Nitrogen high purity 2813443	High purity <sup>1</sup> 2813451- 54	Lower purity 2813457	Nitrous oxide 2813471
	}											
UNITED STATES,	207	13	66	57	44	69	105	42	193	186	14	7
New England	6	-	-	-	-	1	5	-	11	7	-	-
Maine New Hampshire	1 -	_	-	-	_	_	1 -	-	1 -	2 -	-	_
Vermont	-	-	-	-	_	-	-	_	-	-	-	-
Massachusetts	3	-	-	-	-	1	2	-	7	4	-	-
Rhode Island Connecticut	1	_	-	-		_	2	_	3	- 1	-	_
Middle Atlantic	21	_	6	5	5	10	14	3	32	34	1	3
New York	6	-	2	2	1	1	3	1	10	5	-	1
New Jersey	4	-	2	2	2	2	7	2	7	6	1	2
Pennsylvania	11	-	2	1	2	7	4	-	15	23	1	
East North Central	40	1	8	7	6	17	25	9	38	44	- [	1
OhioIndiana	16 7	- 1	4	4	4	7	9	1 1	13 5	22 4	-	1 -
Illinois	6	-	2	1	2	4	7	6	11	11	- 1	-
Michigan	8	-	-	- (	-	3	6	1	7	6	- 1	-
Wisconsin	3	-	1	1	•	-	-	-	2	1	-	-
West North Central	17 3	_	11 2	8	7	-	2	2	8	9	1	1
Minnesota	3	_	2 2	2	î			_	2	-	-	_
Missouri	2	-	4	2	3	-	1	1	4	3	-	1
North Dakota	-	- [	-	-	-	- }	-	-	7.1	- 1	- )	-
South Dakota	3	- [	- [	- [	-	-	1		1	2	<u> </u>	-
Kansas	5	_	3	3	2	-		1	1	1	-	_
		_ [	_ [	_	_					1	_	
South Atlantic Delaware	26	2 -	8 -	7	5 -	8 1	11 4	5	23	15 2	2	1 -
Maryland	2		- 1	-	_	1		_	2	1		_
District of Columbia.	-	- 1	- 1	-	-	-	-	-	-	-	-	-
Virginia	3	-	2	2 1	2	1	1	1	2	2	-	1
West Virginia North Carolina	4 3	2	1	1	-	2 1	3	3	8 2	4 2	2	-
South Carolina	1	- 1	- 1	-	-	= {	-	-	2	Ξ.	-	_
Georgia	5	- [	1	1	1	1	2	1 (	1	1	-	-
Florida	8	-	3	2	2	1	1	-	4	3	-	-
East South Central	16 2	=1	1	1	1	5	15 3	4	20 6	20 5	2	-
Tennessee	9	-	1	1	1	1	7	1 2	7	4	1	_
Alabama	4	-	-	-	- 1	4	5	-	6	10	-	-
Mississippi	1	-	-	-	-	-	-1	1	1	1	-	-
West South Central	35	8	11	9	6	14	13	13	35	28	8	-
Arkansas	1	-	-	-	-	-	-	-	2	2	-	-
Louisiana Oklahoma	6 4	2	3	2	2	3	5	1	11	6	2	-
Texas	24	6	8	7	4	11	7	12	22	20	6	-
Mountain	19	-	5	4	5	3	4	-	7	10	_	-
Montana	3	-	-	- [	-	-	- [	-	1	1	- [	-
Idaho Wyoming	2 2	_	-	- 1	-	-	_	-	-	- 1	- 1	-
Colorado	4	_	1	1	1	1	1	_	1	2	_	_
New Mexico	2	-	2	2	2	- (	- (	-	- [	- [	-	-
Arizona	1	_	-	-		1	2	-	2	2	-	-
Utah Nevada	4 1	-	2 -	1	2 -	1 -	1	-	3 -	4 -	=	_
Pacific	27	2	16	16	9	11	16	6	19	19	_	1
Washington	5	-	2	2	2	1	3	-	2	2	-	-
Oregon	6	-	-	-	-	1	2	-	1	1	-	-
California	11 2	2 -	9	9 -	6	9	10	6	13	13	-	1
Hawaii	3	=	5	5	1	-	1	-	3	3	-	-

<sup>-</sup> Represents zero.

¹Unduplicated.

²Excludes plants converting entire production to solid.



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# 1970 Census Users' Guide Part 1 and Part 2

The 1970 Census Users' Guide is a two-part publication designed to furnish most of the information data users will need for effective access and use of 1970 census data products.

Part 1 of the Guide (standard, paper-bound publication) includes the text and three appendixes. The text covers such subjects as the collection and processing of 1970 data, data delivery media (computer tapes, microfilm, and printed materials), maps and information on how to obtain census materials. The appendixes are:

1970 Census Users' Dictionary - defines concepts associated with population and housing tabulations and geographic areas relevant to the collection and publication of data.

Comparison of Printed Reports and Summary Tapes summarizes and compares the contents of the reports and tapes.

Glossary - defines many terms used in connection with collecting, processing, and publishing census data, and lists many abbreviations relevant to the census.

Part 2 of the Guide (prepunched for 3-ring binder) contains appendixes specifically related to the use of census summary tapes and the Address Coding Guide.

Technical Conventions and Character Set - present information on the physical characteristics, format, and languages associated with tapes released by the Bureau.

1st-4th Count Technical Documentation - describes the arrangement of geographic codes and census data on the first four series of summary tapes.

Address Coding Guide Technical Documentation - furnishes information on the format and content of ACG's.

Many data users will find both Parts 1 and 2 of great value. Part 1, with its comprehensive coverage of the decennial census program, data products, and related services, is an important instructional and reference tool. Part 2, concerned exclusively with computer tape products, is designed particularly for those who plan to obtain tapes or who want complete information on the data content of the summary tapes.

# 

# **CURRENT INDUSTRIAL REPORTS**

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# **Industrial Gases**

January 1970

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U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: March 19, 1970

SERIES: M28C(70)-1

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Actylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity, (99.5-100%)	Nitrogen, high purity, (99.5-100%)	Oxygen, high purity, (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1970						
January	1,228	53,191	20,919	2,294	11,723	22,572
1969						
December	1,203	54,998	25,847	2,422	11,388	23,885
November	1,113	57,709	24,877	2,529	11,055	23,984
October	1,242	62,808	30,675	2,805	11,684	24,022
September	1,203	65,614	33,801	2,483	10,915	22,751
August	1,140	69,388	41,030	2,628	10,834	23,123
July	1,153	70,828	40,299	2,460	10,218	21,952
June	1,131	63,150	35,466	2,738	9,546	21,263
May	1,187	61,062	30,495	2,677	10,468	23,582
April	1,160	58,303	26,834	2,820	9,858	22,808
March	1,249	61,878	24,612	2,819	10,058	23,030
February	1,151	55,544	21,080	2,447	8,990	20,827
January	1,272	57,378	22,636	2,682	9,975	21,667
1968						
December	1,263	58,321	26,849	2,973	9,861	21,316
November	1,208	65,584	26,082	2,995	9,940	20,291
October	1,275	58,366	30,407	3,098	9,844	19,345
September	1,174	60,840	31,645	2,394	9,727	18,297
August	1,224	64,429	41,107	2,460	10,043	18,960
July	1,219	64,545	42,783	2,724	9,990	21,077
June	1,156	50,724	37,315	2,611	9,477	21,265
May	1,271	55,870	33,637	2,628	9,674	21,661
April	1,276	47,503	25,604	2,837	9,643	21,930
March	1,292	53,448	22,093	3,186	9,779	22,099
February	1,241	47,987	21,652	2,837	9,007	21,114
January	1,278	57,392	23,743	2,750	9,094	20,895

			JANUARY 1970	DECEMBER 1969	JANUARY 1969
				:	
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE: (1)	MIL.CU.FT	1 228	1 203	1 272
2813415	ARGON: HIGH PURITY	DO	230	235	220
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s. Tons	53 191 20 919	54 998 25 847	57 37 <b>8</b> 22 636
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS:	MIL.CU.FT	2 294	2 422	2 682
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	211	221 762	193 690
2813424 2813422	PRODUCED FOR OWN USE	DO	694	1 439	1 799
2813426	LIQUID	DO	1		
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	3 013	2 920	2 857
	NITROGEN: HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	11 723	11 388	9 975
2813441 2813442	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR	DO DO	<sup>5</sup> 59 6 554	60 6 514	35 5 395
2813444	PRODUCED FOR OWN USE	DO	1 135	1 107	1 086
2813445	LIQUID	DO	3 975	3 707	3 459
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL GAS:	DO	22 572	23 885	21 667
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	<sup>5</sup> 68		113
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	DO DO	17 353 999		16 949 857
2813456	LIQUID	DO	4 152	4 036	3 748
2813457	OXYGEN+ LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	s. TONS	142 133	141 824	143 562

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISH—MENTS USING PORTABLE GENERATORS.

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of difference between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data, however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

Statistics for previous months may be revised, due to receipt of corrected data from respondents, including late reports for which estimates were made, and other corrections. Figures which were revised significantly are indicated by footnotes.

The data are not adjusted for seasonal variation or number of working days.

# RELATED REPORTS

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

Production - Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



# CURRENT INDUSTRIAL REPORTS HURENU OF THE CENSUS Industrial Gases February 1970



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: April 16, 1970

SERIES: M28C(70)-2

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

. Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity (99.5-100%) (Mil. cu. ft.)	Nitrogen, high purity (99.5-100%) (Mil. cu. ft.)	Oxygen, high purity, (99.5-100%) (Mil. cu. ft.)
1970						
February	1,127 1,228	52,716 53,370	28,273 20,323	2,398 2,306	11,006 11,742	21,605 22,535
1969						
December November October September August July  June May April March February January.	1,203 1,113 1,242 1,203 1,140 1,153 1,131 1,187 1,160 1,249 1,151 1,272	54,998 57,709 62,808 65,614 69,388 70,828 63,150 61,062 58,303 61,878 55,544 57,378	25,847 24,877 30,675 33,801 41,030 40,299 35,466 30,495 26,834 24,612 21,080 22,636	2,422 2,529 2,805 2,483 2,628 2,460 2,738 2,677 2,820 2,819 2,447 2,682	11,388 11,055 11,684 10,915 10,834 10,218 9,546 10,468 9,858 10,058 8,990 9,975	23,885 23,984 24,022 22,751 23,123 21,952 21,263 23,582 22,808 23,030 20,827 21,667
December. November. October. September. August. July. June. May. April.	1,263 1,208 1,275 1,174 1,224 1,219 1,156 1,271	58,321 65,584 58,366 60,840 64,429 64,545 50,724 55,870 47,503	26,849 26,082 30,407 31,645 41,107 42,783 37,315 33,637 25,604	2,973 2,995 3,098 2,394 2,460 2,724 2,611 2,628 2,837	9,861 9,940 9,844 9,727 10,043 9,900 9,477 9,674 9,643	21,316 20,291 19,345 18,297 18,960 21,077 21,265 21,661 21,930
MarchFebruary	1,292 1,241	53,448 47,987	22,093 21,652	3,186 2,837	9,779 9,007	22,099 21,114

TABLE 2. -- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

TABLE 2PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES							
			FEBRUARY 1970	JANUARY 1970	FEBRUARY 1969		
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED		
2813200	ACETYLENE (1)	MIL.CU.FT	1 127	1 228	1 151		
2813415	ARGON: HIGH PURITY	р0	231	230	218		
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	52 716 28 273	53 370 20 323	55 544 21 080		
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3)	MIL.CU.FT	2 398	2 306	2 447		
2813421	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	DO	206	211	193		
2813424	SHIPMENT	DO	705	704	684		
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	h				
2813426	LIQUID	DO	1 487	1 391	1 570		
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 337	r2 518	2 810		
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	11 006	11 742	8 990		
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY		_	_			
2813442	SHIPMENT	D0 D0	<sup>5</sup> 57 5 948	59 6 554	33 4 734		
2813444	PRODUCED FOR OWN USE	DO	1 108	1 143	1 036		
2813445	LIQUID	DO	3 893	3 986	3 187		
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL GAS:	DO	21 605	22 535	20 827		
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY		_				
	SHIPMENT	DO	<sup>5</sup> 65	67	102		
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR OWN USE	DO	16 715 933	17 353 999	16 131 875		
2813456	LIQUID	DO	3 892	4 116	3 719		
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% O)	S. TONS	138 961	144 338	140 590		

 $^{\mathtt{r}}\mathtt{REVISED}$  by 5 percent or more from previously published figures.

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS:

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May Industrial Gases

May Industrial Gases

March 1970



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U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: May 12, 1970

SERIES: M28C(70)-3

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity (99.5-100%) (Mil. cu. ft.)	Nitrogen, high purity (99.5-100%) (Mil. cu. ft.)	Oxygen, high purity (99.5-100%) (Mil. cu. ft.)
1970						
March. February. January.	1,305 1,254 1,228	62,366 52,850 53,370	28,956 27,279 20,323	2,401 2,315 2,306	11,748 10,881 11,742	23,713 21,807 22,535
1969						
December November October September August July.  June. May. April March. February January.	1,203 1,113 1,242 1,203 1,140 1,153 1,131 1,187 1,160 1,249 1,151 1,272	54,998 57,709 62,808 65,614 69,388 70,828 63,150 61,062 58,303 61,878 55,544 57,378	25,847 24,877 30,675 33,801 41,030 40,299 35,466 30,495 26,834 24,612 21,080 22,636	2,422 2,529 2,805 2,483 2,628 2,460 2,738 2,677 2,820 2,819 2,447 2,682	11,388 11,055 11,684 10,915 10,834 10,218 9,546 10,468 9,858 10,058 8,990 9,975	23,885 23,984 24,022 22,751 23,123 21,952 21,263 23,582 22,808 23,030 20,827 21,667
1968						
December. November. October. September. August. July.	1,263 1,208 1,275 1,174 1,224 1,219	58,321 65,584 58,366 60,840 64,429 64,545	26,849 26,082 30,407 31,645 41,107 42,783	2,973 2,995 3,098 2,394 2,460 2,724	9,861 9,940 9,844 9,727 10,043 9,990	21,316 20,291 19,345 18,297 18,960 21,077
June	1,156 1,271 1,276 1,292	50,724 55,870 47,503 53,448	37,315 33,637 25,604 22,093	2,611 2,628 2,837 3,186	9,477 9,674 9,643 9,779	21,265 21,661 21,930 22,099

rRevised by 5 percent or more from previously published figures.

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

SIC CODE CHEMICAL AND BASIS UNIT OF MEASURE PRODUCED PROD		TABLE 2PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES						
CODE  CHEMICAL AND BASIS  MIL.CU.FT  2 401  2 315  2 81  2 81  2 81  2 81  2 81  2 81  2 81  2 81  2 81  3 82  2 81  3 82  2 81  3 82  2 81  3 82  2 81  4 84  2 81  3 84  2 81  3 84  3	•					MARCH 1969		
CODE  CHEMICAL AND BASIS  MIL.CU.FT  2 401  2 315  2 81  2 81  2 81  2 81  2 81  2 81  2 81  2 81  3 82  2 81  3 82  2 81  3 82  2 81  3 82  2 81  3 82  3 83  4 80  6 85  6 85  7 85  7 86  7 86  7 87  7 86  7 86  7 87  7 88  7								
2813415 ARGON, HIGH PURITY		CHEMICAL AND BASIS	1			QUANTITY PRODUCED		
2813311 2813311 2813331  CARBON DIOXIDE: LIQUID AND GAS (2)	2813200	ACETYLENE (1)	MIL.CU.FT	1 305	<sup>r</sup> 1 254	1 249		
2813311	2813415	ARGON: HIGH PURITY	DO	310	242	222		
2813421 PRODUCED FOR CYLINDER AND BULK DELIVERY 2813424 PRODUCED FOR OWN USE		LIQUID AND GAS (2)				61 878 24 612		
2813424 PRODUCED FOR OWN USE		HYDROGEN: HIGH PURITY (99.5 100%); TOTAL (3) GAS:	MIL.CU.FT	2 401	2 315	2 819		
2813424 PRODUCED FOR OWN USE	2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY						
2813426		PRODUCED FOR OWN USE	DO	729		195 784		
NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4)	2813426	LIQUID	D0		1 406	1 840		
2813441 PRODUCED FOR CYLINDER AND BULK DELIVERY 2813442 PRODUCED FOR PIPELINE SHIPMENT	2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 618	2 329	3 321		
2813442 SHIPMENT		GAS:	ОО	11 748	10 881	10 058		
2813442 PRODUCED FOR PIPELINE SHIPMENT	2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY		5.4.2				
2813444 PRODUCED FOR OWN USE		PRODUCED FOR PIPELINE SHIPMENT	- 1	1	- '	33 5 377		
OXYGEN: HIGH PURITY (99.5-100%): TOTAL DO 23 713 21 807 23 03	2813444	PRODUCED FOR OWN USE	DO			1 065		
OXYGEN: HIGH PURITY (99.5-100%): TOTAL DO 23 713 21 807 23 03	2813445	LIQUID	DO	4 167	3 922	3 583		
		GAS:	ОО	23 713	21 807	23 030		
2813452 PRODUCED FOR CYLINDER AND BULK DELIVERY	2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY	_		[			
	2813453	PRODUCED FOR PIPELINE SHIPMENT				105		
2813455   PRODUCED FOR OWN USE	2813455	PRODUCED FOR OWN USE				18 032 895		
2813456 LIQUID	2813456	LIQUID	ро	4 580	3 930	3 998		
2813457 OXYGEN† LOWER PURITY (LESS THAN 99.5%) (4) (95% O) • • • • • • • • • • • • • • • • • •	2813457	OXYGEN, LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	137 969	138 839	149 344		

 $^{\mathbf{r}}\text{REVISED}$  By 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS.

<sup>(2)</sup> EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

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<sup>(4)</sup> EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

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# Jun 23 12 34 packustrial Gases April 1970



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: June 17, 1970

SERIES: M28C(70)-4

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity (99.5-100%)	Nitrogen, high purity (99.5-100%)	Oxygen, high purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1970			• .			
April	1,340	73,168	30,608	2,402	11,746	22,566
March	1,306	67,224	29,227	2,355	11,748	23,737
February	1,254	52,850	27,279	2,315	10,881	21,807
January	1,228	53,370	20,323	2,306	11,742	22,535
1969	-					ŕ
December	1,203	54,998	25,847	2,422	11,388	23,885
November	1,113	57,709	24,877	2,529	11,055	23,984
October	1,242	62,808	30,675	2,805	11,684	24,022
September.	1,203	65,614	33,801	2,483	10,915	22,751
August	1,140		41,030	2,628	10,834	23,123
July	1,153	70,828	40,299	2,460	10,218	21,952
June	1,131	63,150	35,466	2,738	9,546	21,263
	1,187		30,495		10,468	23,582
May	1,160		26,834		9,858	22,808
April	1,249		24,612		10,058	23,030
March	1,151	1	21,080			20,827
FebruaryJanuary	1,272		22,636		9,975	21,667
1968						
1500			00.040	2,973	9,861	21,316
December	1,263					20,291
November	1,208				1	19,345
October	1,275			1	,	18,297
September	1,174					
August	1,224			1	1	21,077
July	1,219	64,545	42,783	2,724	,,,,,,	,
-	1	50 504	37,315	2,611	9,477	21,265
June	1,156			1		21,663
May	1,271		25,604	1	1	
April	1,276	47,503	23,604	2,00.		<del></del>

Revised by 5 percent or more from previously published figures.

TABLE 2PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES							
			APRIL 1970	MARCH 1970	APRIL 1969		
SIC		UNIT OF	QUANTITY PRODUCED	QUANTITY	QUANTITY PRODUCED		
CODE	CHEMICAL AND BASIS	MEASURE	PRODUCED	1 1000000			
2813200	ACETYLENE (1)	MIL.CU.FT	1 340	1 306	1 160		
2813415	ARGON: HIGH PURITY	DO	258	310	245		
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s. TONS	73 168 30 608	<sup>r</sup> 67 224 29 227	58 303 26 834		
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS:	MIL.CU.FT	2 402	2 355	2 820		
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	263 712	r <sub>260</sub>	207 713		
2813424 2813422	PRODUCED FOR OWN USE	DO DO	917	r907			
2813426	LIQUID	DO	510	459	1 900		
2813427	HYDROGEN. LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 535	2 578	3 249		
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4) GAS:	DO	11 746	11 747	9 858		
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	64	59	34		
2813442 2813444	PRODUCED FOR PIPELINE SHIPMENT	D0	6 547 1 137	6 352 1 169	5 271 1 012		
2813445	LIQUID	ОО	3 998	4 167	3 541		
	OXYGEN: HIGH PURITY (99.5-100%); TOTAL GAS:	DO	22 566	23 713	22 808		
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY	DO	73	83	101		
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	DO DO	17 676 729	18 247 803	17 630 853		
2813456	LIQUID	DO	4 088	4 580	4 224		
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	141 081	137 211	141 149		

TREVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED

FIGURES.
(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS.

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(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACE.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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# **EXPLANATION OF TERMS**

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# **Industrial Gases**

May 1970



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: July 23, 1970

SERIES: M28C(70)-5

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases

· ····································						
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity (99.5-100%)	Nitrogen, high purity (99.5-100%)	Oxygen, high purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1970						
May	1,278	77,928	31,864	2,398 2,416	12,197	23.913
April	1,319	72,872	29,409	2,416	11,422	23,913 23,325
March	1,306	67,224	29,227	2,355	11,748	23,737
February	1,254	52,850	27,279	2,315	10,881	21,807
January	1,228	53,370	20,323	2,306	11,742	22,535
1969			:			
December	1,203	54,998	25,847	2,422	11,388	23,885
November	1,113	57,709	24,877	2,529	11,055	23,984
October	1,242	62,808	30,675	2,805	11,684	24,022
September	1,203	65,614	33,801	2,483	10,915	22,751
August	1,140	69,388	41,030	2,628	10,834	23,123
July	1,153	70,828	40,299	2,460	10,218	21,952
June	1,131	63,150	35,466	2,738	9,546	21,263
May	1,187	61,062	30,495	2,677	10,468	23,582
April	1,160	58,303	26,834	2,820	9,858	22,808
March	1,249	61,878	24,612	2,819	10,058	23,030
February	1,151	55,544	21,080	2,447	8,990	20,827
January	1,272	57,378	22,636	2,682	9,975	21,667
1968						
December	1,263	58,321	26,849	2,973	9,861	21,316
November	1,208	65,584	26,082	2,995	9,940	20,291
October	1,275	58,366	30,407	3,098	9,844	19,345
September	1,174	60,840	31,645	2,394	9,727	18,297
August	1,224	64,429	41,107	2,460	10,043	18,960
July	1,219	64,545	42,783	2,724	9,990	21,077
June	1,156	50,724	37,315	2,611	9,477	21,265
May	1,271	55,870	33,637	2,628	9,674	21,661

SIC CHEMICAL AND BASIS  CHEMICAL AND BASIS  UNIT OF QUANTITY PRODUCED PRODUCED  2813200  ACETYLENE (1)	MAY 1969 QUANTITY PRODUCED 1 187 245
CODE  CHEMICAL AND BASIS  MEASURE  PRODUCED  1 278 1 319  253  CARBON DIOXIDE:  LIQUID AND GAS (2)	PRODUCED
CODE  CHEMICAL AND BASIS  MEASURE  PRODUCED  PRODUCED  PRODUCED  2813200  ACETYLENE (1)	PRODUCED
CODE  CHEMICAL AND BASIS  MEASURE  PRODUCED  PRODUCED  PRODUCED  2813200  ACETYLENE (1)	PRODUCED
2813415 ARGON, HIGH PURITY	-
2813415 ARGON, HIGH PURITY	-
CARBON DIOXIDE:  LIQUID AND GAS (2)	
2813311	•
2813421	61 062 30 495
SHIPMENT	2 627
2813424 PRODUCED FOR OWN USE	197
2813426 LIQUID	696
NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) DO 12 197 11 422  GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	1 734
GAS: 2813441 PRODUCED FOR CYLINDER AND BULK DELIVERY	3 257
2813441 PRODUCED FOR CYLINDER AND BULK DELIVERY	10 468
SHIPMENT	36 5 402
2813444 PRODUCED FOR OWN USE DO 1 078 1 137	991
2813445 LIQUID	4 039
OXYGEN: HIGH PURITY (99.5-100%): TOTAL DO 23 913 23 325	23 582
2813452 PRODUCED FOR CYLINDER AND BULK DELIVERY	
SHIPMENT • • • • • • • • • • • DO 570 73	110
2813453 PRODUCED FOR PIPELINE SHIPMENT	18 202 960
2813456 LIQUID	4 310
2813457 OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% O)	

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# A UNITED STATES DEPARTMENT OF COMMERCE **PUBLICATION**

# **CURRENT INDUSTRIAL REPORTS**

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Aug 20

June 1970



# U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: August 18, 1970

SERIES: M28C(70)-6

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Table 1. Summary of Production of Principal Industrial Gases

		<del> </del>		<del></del>	<del></del>	Г
	Acetylene	Carbon dioxide.	Carbon dioxide,	Hydrogen,	Nitrogen,	Oxygen,
Month and year	(2813200)	liquid and gas	solid	high purity (99.5-100%)	high purity (99.5-100%)	high purity (99.5-100%)
		(2813311)	(2813331)	(99.3-100%)	(99.5-100%)	(99.5-100%)
	(Mil. eu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1970						<del></del>
June	1,220	69,226	38,903	2,395	12,041	23,423
May	1,275	77,928	31,787	2,434 2,416	12,228	24.040
April	1,319	72,872	29,409		11,422	23,325
March	1,306	67,224	29,227	2,355	11,748	23,737
February	1,254	52,850	27,279	2,315	10,881	21,807
January	1,228	53,370	20,323	2,306	11,742	22,535
1969	•					
December	1,203	54,998	25,847	2,422	11,388	23,885
November	1,113	57,709	24,877	2,529	11,055	23,984
October	1,242	62,808	30,675	2,805	11,684	24,022
September	1,203	65,614	33,801	2,483	10,915	22,751
August	1,140	69,388	41,030	2,628	10,834	23,123
July	1,153	70,828	40,299	2,460	10,218	21,952
June	1,131	63,150	35,466	2,738	9,546	21,263
May	1,187	61,062	30,495	2,677	10.468	23,582
April	1,160	58,303	26,834	2,820	9,858	22,808
March	1,249	61,878	24,612	2,819	10,058	23,030
February	1,151	55,544	21,080	2,447	8,990	20,827
January	1,272	57,378	22,636	2,682	9,975	21,667
1968						
December	1,263	58,321	26,849	2,973	9,861	21,316
November	1,208	65,584	26,082	2,995	9,940	20,291
October	1,275	58,366	30,407	3,098	9,844	19,345
September	1,174	60,840	31,645	2,394	9,727	18,297
August	1,224	64,429	41,107	2,460	10,043	18,960
July	1,219	64,545	42,783	2,724	9,990	21,077
June	1,156	50,724	37,315	2,611	9,477	21,265

TABLE 2 --- PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	TABLE 2 PRIMARY PRODUCTION OF S	PECIFIED IN	DUSTRIAL C	SASES	
			JUNE 1970	MAY 1970	JUNE 1969
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 220	1 275	1 131
2813415	ARGON, HIGH PURITY	DO	246	253	215
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	69 226 538 903	77 743 31 787	63 150 35 466
2813421	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY	MIL.CU.FT	2 395	2 434	2 738
2813424 2813422	SHIPMENT	DO DO DO	262 719 1 006	<sup>r</sup> 238 695 987	196 659
2813426	LIQUID	DO	408	514	1 883
2813427	HYDROGEN, LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 578	2 567	3 062
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	12 041	12 288	9 546
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO	<sup>5</sup> 54	57	20
2813442 2813444	PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR OWN USE	D0 D0	6 591 1 060	6 658 1 078	29 5 047 985
2813445	LIQUID	00	4 336	4 495	3 485
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL GAS:	DO	23 423	24 040	21 263
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	<sup>5</sup> 69	70	91
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT PRODUCED FOR OWN USE	DO DO	18 638 825	19 048 871	16 720 929
2813456	LIQUID	DO	3 891	4 051	3 523
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% O)	S. TONS	128 113	133 300	141 577

rrevised by 5 percent or more from previously published FIGURES.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS, SHIPYARDS, AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS.

<sup>(2)</sup> EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CON-

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(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA: BUT INCLUDES AN UN-SPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTER-PLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRO-DUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER: OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM RE-THE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

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# Industrial Gases July 1970



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: September 22, 1970

SERIES: M28C(70)-7

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases 1968 to 1970

	-					7,500
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity (99.5-100%)	Nitrogen, high purity (99.5-100%)	Oxygen, high purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil qu. ft.)
1970			. —			
July	1,214	68,922	33,611	2,251	12,922	-23,117
June	1,220	68,349	31,993	2,392	12,043	23,401
May	1,275	77,928	31,787	2,434	12,228	C24,'040
April	1,319	72,872	29,409	2,416	11,422	23,325
March	1,306	67,224	29,227	2,355	11,748	23,737
February	1,254	52,850	27,279	2,315	10,881	21,807
January	1,228	53,370	20,323	2,306	11,742	22,535
1969	•					
December	1,203	54,998	25,847	2,422	11,388	23,885
November	1,113	57,709	24,877	2,529	11,055	23,984
October	2,242	62,808	30,675	2,805	11,684	24,022
September	1,203	65,614	33,801	2,483	10,915	22,751
August	1,140	69,388	41,030	2,628	10,834	23,123
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June	1,131	63,150	35,466	2,738	9,546	21,263
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February	1,151	55,544	21,080	2,447	8,990	20,827
January	1,272	57,378	22,636	2,682	9,975	21,667
1968	,			- 4		
December	1,263	58,321	26,849	2,973	9,861	21,316
November	1,208	65,584	26,082	2,995	9,940	20,291
October	1,275	58,366	30,407	3,098	9,844	19,345
September	1,174	60,840	31,645	2,394	9,727	18,297
August	1,224	64,429	41,107	2,460	10,043	18,960
July	1,219	64,545	42,783	2,724	9,990	21,077

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

<del></del>	TABLE 214-FRIMARY FRODUCTION OF S	LECTLIED IN	DOSIKIAL G	ASES	
			JULY 1970	JUNE 1970	JULY 1969
				·	
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 214	1 220	1 153
2813415	ARGON: HIGH PURITY	DO	237	246	228
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	s. Tons	68 922 33 611	r 68 349 31 993	70 828 40 299
	HYDROGEN: HIGH PURITY (99.5 100%): TOTAL (3) GAS:	MIL.CU.FT	2 251	2 392	2 460
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813424	SHIPMENT	DO DO	221 698	263	189 578
2813422	PRODUCED FOR OWN USE	DO	3 840	715 1 006	)
2813426	LIQUID	DO	492	408	1 693
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	00	2 511	2 580	2 998
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4) GAS:	DO .	12 922	12 043	10 218
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813442	SHIPMENT	DO DO	<sup>5</sup> 59 7 044	55 6 607	5 088
2813444	PRODUCED FOR OWN USE	DO	1 097	1 046	1 031
2813445	LIQUID	DO	4 722	4 335	4 065
	OXYGEN: HIGH PURITY (99.5-100%), TOTAL	DO	23 117	23 401	21 952
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813453	SHIPMENT	DO	<sup>5</sup> 72	69	93
2813455	PRODUCED FOR PIPELINE SHIPMENT	DO DO	18 251 882	18 638 825	17 134 974
2813456	LIQUID	DO	3 912	3 869	3 751
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	126 275	128 113	136 956
		<del></del>	L		

\*REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFAC-TURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS.

MENTS USING PORTABLE GENERATORS.

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA: BUT INCLUDES AN UNSPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTERPLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRODUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969: 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTOR.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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## **EXPLANATION OF TERMS**

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# **CURRENT INDUSTRIAL REPORTS**

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# Industrial Gases

August 1970





FOR RELEASE: October 15, 1970 SERIES: M28C(70)-8

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases 1968 to 1970

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity (99.5-100%)	Nitrogen, high purity (99.5-100%)	Oxygen, — high purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1970				-		Co
AugustJuly	1,125	72,897	33,408	2,422	13,068	23 011
	1,214	69,544	34,621	2,253	12,926	23 147
June	1,220	68,349	31,993	2,392	12,043	23,401
May	1,275	77,928	31,787	2,434	12,228	24,040
April	1,319	72,872	29,409	2,416	11,422	23,325
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	1,254	52,850	27,279	2,315	10,881	21,807
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1969						
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	2,242	62,808	30,675	2,805	11,684	24,022
	1,203	65,614	33,801	2,483	10,915	22,751
	1,140	69,388	41,030	2,628	10,834	23,123
	1,153	70,828	40,299	2,460	10,218	21,952
June May. April March February January	1,131	63,150	35,466	2,738	9,546	21,263
	1,187	61,062	30,495	2,677	10,468	23,582
	1,160	58,303	26,834	2,820	9,858	22,808
	1,249	61,878	24,612	2,819	10,058	23,030
	1,151	55,544	21,080	2,447	8,990	20,827
	1,272	57,378	22,636	2,682	9,975	21,667
1968			·			
December. November. October September. August.	1,263	58,321	26,849	2,973	9,861	21,316
	1,208	65,584	26,082	2,995	9,940	20,291
	1,275	58,366	30,407	3,098	9,844	19,345
	1,174	60,840	31,645	2,394	9,727	18,297
	1,224	64,429	41,107	2,460	10,043	18,960

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	TABLE 2PRIMARY PRODUCTION OF S	AFCILIED II	NDUSTRIAL 6	ASES	
			AUGUST 1970	JULY 1970	AUGUST 1969
SIC	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY
2813200	ACETYLENE (1)	MIL.CU.FT	1 125	1 214	1 140
2813415	ARGON, HIGH PURITY	DO	234	238	239
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	72 897 33 408	69 544 34 621	69 388 41 030
	HYDROGEN: HIGH PURITY (99.5 100%): TOTAL (3) GAS:	MIL.CU.FT	2 422	2 253	2 628
2813421 2813424 2813422	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO	256 808 921	224 698 840	220 722
2813426	LIQUID	DO	437	491	1 686
2813427	HYDROGEN, LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 517	2 511	7 3 023
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4) GAS:	DO	13 068	12 926	10 834
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT		_		
2813442	PRODUCED FOR PIPELINE SHIPMENT	DO DO	<sup>5</sup> 55 7 246	63 7 044	67 5 615
2813444	PRODUCED FOR OWN USE	DO	1 099	1 097	1 015
2813445	LIQUID	00	4 668	4 722	4 137
	OXYGEN: HIGH PURITY (99.5-100%); TOTAL GAS:	DO	23 011	23 147	23 123
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY	(			
2813453 2813455	SHIPMENT	DO DO	<sup>5</sup> 69 18 038 864	69 18 251 882	102 18 055 958
2813456	LIQUID	DO	4 040	3 045	4 008
2813457	OXYGEN, LOWER PURITY (LESS THAN 99.5%) (4)	E. TONG			
		S. TONS	108 872	126 275	138 <b>289</b>

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CON-SUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS.

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# **Industrial Gases**

## September 1970



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: November 23, 1970

SERIES: M28C(70)-9

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Table 1. Summary of Production of Principal Industrial Gases 1968 to 976

						5 - 3	
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311) (Short tons)	Carbon dioxide, solid (2813331) (Short tons)	Hydrogen, high purity (99.5-100%)	Nitrogen, high purity (99.50100%)	Oxyge high pu (9945-1	rity 00%)
	(11111 000 111)	(bhore cons)	(bhore cons)	(MIII. Cu. IL.)	(Mil. Eg. ftv)		· 10.)
						e 111	
1970						-	
September	1,156	74,931	30,040	2,327	12,63 <del>6</del> 3		23,035
August	1,124	73,394	33,222	2,422	12,971	5	22,974
July	1,214	69,544	34,621	2,253	12,926	3. V	23,147
June	1,220	68,349	31,993	2,392	12,043		23,401
May	1,275	77,928	31,787	2,434	12,228		24,040
April	1,319	72,872	29,409	2,416	11,422		23,325
March	1,306	67,224	29,227	2,355	11,748		23,737
February	1,254	52,850	27,279	2,315	10,881		21,807
January	1,228	53,370	20,323	2,306	11,742		22,535
1969							
December	1,203	54,998	25,847	2,422	11,388		23,885
November	1,113	57,709	24,877	2,529	11,055		23,984
October	2,242	62,808	30,675	2,805	11,684		24,022
September	1,203	65,614	33,801	2,483	10,915		22,751
August	1,140	69,388	41,030	2,628	10,834		23,123
July	1,153	70,828	40,299	2,460	10,218		21,952
June	7 701	60 150	05 400	0.720	0.740		
May	1,131	63,150	35,466	2,738	9,546		21,263
April	1,187 1,160	61,062	30,495	2,627	10,468		23,582
March	1,160	58,303	26,834	2,820	9,858 10,058		22,808
February	1,249	61,878	24,612 21,080	2,819 2,447	8,990		23,030
January	1,272	55,544 57,378	22,636	2,682	9,975		20,827 21,667
1968	,	,	,	,	,		-,
December	1,263	58,321	26,849	2,973	9,861		21,316
November	1,208	65,584	26,082	2,995	9,940		20,291
October	1,275	58,366	30,407	3,098	9,844		19,345
September	1,174	60,840	31,645	2,394	9,727		18,297

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	IABLE 26FRIMANI FRODUCTION OF SI		, , , , , , , , , , , , , , , , , , , ,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
			SEPTEMBER 1970	AUGUST 1970	SEPTEMBER 1969
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 156	1 124	1 203
2813415	ARGON: HIGH PURITY	DO	262	235	259
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	74 931 30 040	73 394 33 222	65 614 33 801
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3)	MIL.CU.FT	2 258	2 422	2 483
2813421	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY				001
2813424 2813422	SHIPMENT	D0 D0 D0	263 845 838	255 809 921	204 770
2813426	LIQUID	DO	312	437	1 509
2813427	HYDROGEN, LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 538	2 517	3 027
	NITROGEN, HIGH PURITY (99.5-100%), TOTAL (4)	DO	12 636	12 971	10 915
2813441 2813442 2813444	GAS:  PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	D0 D0 D0	60 7 <u>205</u> <b>1</b> 067	<sup>r</sup> 67 7 139 1 098	56 5 910 1 056
2813445	LIQUID	DO	4 304	4 667	3 893
	OXYGEN, HIGH PURITY (99.5-100%), TOTAL	DO	23 035	22 974	22 751
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT.	DO	66	69	101
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	DO DO	18 177 844	17 969 864	17 677 980
2813456	LIQUID	DO	3 948	4 072	3 993
2813457	OXYGEN, LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS	111 153	108 872	138 473

 $<sup>^{\</sup>mathtt{r}}$  revised by 5 percent or more from previously published figures.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

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The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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Production - Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-to-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



C. 2.

# Industrial Gases October 1970



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: December 17, 1970

SERTES: M28C(70)-10

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page

Table 1. Summary of Production of Principal Industrial Gases 1968 to 1970

Month and year	Acetylene (2813200) (Mil. cu. ft.)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (2813331)	Hydrogen, high purity (99.5-100%)	Nitrogen, high purity (99.5-100%)	Oxygen, high purity (99.5-100%)
	(MII. CU. IC.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1970						
October	1,121	64,030	24,455	2,510	12,884	0,4 0,40
September	1,155	74,024	29,465	2,310	12,884	24,248
August	1,124	73,394	33,222	2,422	12,391	23,003 22,974
July	1,214	69,544	34,621	2,422	12,926	
oury	1,214	05,544	34,021	4,205	12,926	23,147
June	1,220	68,349	31,993	2,392	12,043	23,401
May	1,275	77,928	31,787	2,434	12,228	24,040
April	1,319	72,872	29,409	2,416	11,422	23,325
March	1,306	67,224	29,227	2,355	11,748	23,737
February	1,254	52,850	27,279	2,315	10,881	21,807
January	1,228	53,370	20,323	2,306	11,742	22,535
1969						
December	1,203	54,998	25,847	2,422	11,388	23,885
November	1,113	57,709	24,877	2,529	11,055	23,984
October	1,242	62,808	30,675	2,805	11,684	24,022
September	1,203	65,614	33,801	2,483	10,915	22,751
August	1,140	69,388	41,030	2,628	10,834	23,123
July	1,153	70,828	40,299	2,460	10,218	21,952
June	1,131	63,150	35,466	2,738	9,546	21,263
May	1,187	61,062	30,495	2,627	10,468	23,582
April	1,160	58,303	26,834	2,820	9,858	22,808
March	1,249	61,878	24,612	2,819	10,058	23,030
February	1,151	55,544	21,080	2,447	8,990	20,827
January	1,272	57,378	22,636	2,682	9,975	21,667
1968	,	,	,	ĺ	ŕ	,
1200						
December	1,263	58,321	26,849	2,973	9,861	21,316
November	1,208	65,584	26,082	2,995	9,940	20,291
October	1,275	58,366	30,407	3,098	9,844	19,345
	-,			, , , , , , , , , , , , , , , , , , , ,		

TABLE 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES

	TABLE 21-FRIMARY PRODUCTION OF SE				
			OCTOBER	SEPTEMBER	OCTOBER
			1970	1970	1969
		(			
SIC		UNIT OF	QUANTITY	QUANTITY	QUANTITY
CODE	CHEMICAL AND BASIS	MEASURE	PRODUCED	PRODUCED	PRODUCED
. 000	Olimitadum Citin Dunan				
2813200	ACETYLENE (1)	MIL.CU.FT	1 121	1 155	1 242
0047845	AMONU LITCU DUDITU	DO	221	259	262
2813415	ARGON, HIGH PURITY	D0		237	
	CARBON DIOXIDE:				
2813311	LIQUID AND GAS (2)	S. TONS	64 030	74 024	62 808
2813331	SOLID (DRY ICE)	DO	24 455	29 465	30 675
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3)	MIL.CU.FT	2 510	2 279	2 805
0017/101	GAS: PRODUCED FOR CYLINDER AND BULK DELIVERY				
2813421	SHIPMENT	ро	260	263	226
2813424	PRODUCED FOR OWN USE	DO	844	843	781
2813422	PRODUCED FOR PIPELINE SHIPMENT	DO	950	860	h
	,				1 798
2813426	LIQUID	DO	456	313	Y
0047#07	LIVER OF THE CHEEK ALEGE THAN OO ENA /31	50	2 524	2 537	3 140
2813427	HYDROGEN, LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 324	2 557	3 140
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4)	DO	12 884	12 591	11 684
	GASI	)			
2813441	PRODUCED FOR CYLINDER AND BULK DELIVERY				
	SHIPMENT	DO	<sup>5</sup> 62	r 51	59
2813442	PRODUCED FOR PIPELINE SHIPMENT	DO	7 075	7 204	6 323
2813444	PRODUCED FOR OWN USE	DO	1 061	1 068	1 078
2813445	LIQUID	DO	4 686	4 268	4 224
2013443	FIGUIDA & C.	50	4 000	7 200	·
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL	DO	24 248	23 003	24 022
	GAS:			ļ	
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY	ļ			
	SHIPMENT	DO	73	66	106
2813453	PRODUCED FOR PIPELINE SHIPMENT	DO	18 790	18 171	18 555
2813455	PRODUCED FOR OWN USE	DO	900	833	1 109
2013/166	LIGHTD	ро	4 485	3 933	4 252
2813456	LIQUID	1 50	4 400	ررو ر	4 232
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4)				
· <del>-</del> ·	(95% 0)	S. TONS	126 717	111 151	131 222

\*REVISED BY 5 PERCENT OR MORE FROM PREVIOUSLY PUBLISHED FIGURES.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

(5) IMPUTATION RATE EXCEEDS 25 PERCENT.

<sup>(1)</sup> EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS. SHIPYARDS. AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS.

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The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases - Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

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# **Industrial Gases**





U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: January 19, 1971

SERIES: M28C(70)-11

The statistics in this publication are based on a survey of manufacturers and represented. S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1968 to 1970

A Comment									
Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (281331) (Short tons)	Hydrogen, high purity (99.5-100%)	Nitrogen high purity (99.5-100%)	Oxygen, high purity (99.5-100%)			
	(military car filty)	(Bilote Colla)	(Bhore cons)	(1111. cd. 101)	(MII. cd. II.)	(MII. cu. II.)			
1970									
November. October. September. August.	1,103	56,451	20,589	2,262	12,367	23,065			
	1,112	63,418	24,523	2,510	12,883	24,244			
	1,155	74,024	29,465	2,279	12,591	23,003			
	1,124	73,394	33,222	2,422	12,971	22,974			
JuneMay	1,214	69,544	34,621	2,253	12,926	23,147			
	1,220	68,349	31,993	2,392	12,043	23,401			
	1,275	77,928	31,787	2,434	12,228	24,040			
April. March. February. January.	1,319	72,872	29,409	2,416	11,422	23,325			
	1,306	67,224	29,227	2,355	11,748	23,737			
	1,254	52,850	27,279	2,315	10,881	21,807			
	1,228	53,370	20,323	2,306	11,742	22,535			
1969									
December November October September August July	1,203	54,998	25,847	2,422	11,388	23,885			
	1,113	57,709	24,877	2,529	11,055	23,984			
	1,242	62,808	30,675	2,805	11,684	24,022			
	1,203	65,614	33,801	2,483	10,915	22,751			
	1,140	69,388	41,030	2,628	10,834	23,123			
	1,153	70,828	40,299	2,460	10,218	21,952			
June. May. April March February. January.	1,131	63,150	35,466	2,738	9,546	21,263			
	1,187	61,062	30,495	2,627	10,468	23,582			
	1,160	58,303	26,834	2,820	9,858	22,808			
	1,249	61,878	24,612	2,819	10,058	23,030			
	1,151	55,544	21,080	2,447	8,990	20,827			
	1,272	57,378	22,636	2,682	9,975	21,667			
1968						·			
December	1,263	58,321	26,849	2,973	9,861	21,316			
	1,208	65,584	26,082	2,995	9,940	20,291			

1 - <u>2 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - </u>	TABLE 2PRIMARY PRODUCTION OF SP	ECIFIED INDUSTRIAL	ASES	
		NOVEMBER 1970	0CT0BER 1970	NOVEMBER 1969
SIC CODE	CHEMICAL AND BASIS	UNIT OF QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT 1 103	1 112	1 113
2813415	ARGON: HIGH PURITY	DO 241	219	256
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS 56 451 20 589	63 418 24 523	57 709 24 877
	HYDROGEN; HIGH PURITY (99.5 100%); TOTAL (3) GAS:	MIL.CU.FT 2 262	2 510	2 529
2813421	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO 248	260	227
2813424 2813422	PRODUCED FOR OWN USE	DO 791 DO 879	844 950	726
2813426	LIQUID	DO 344	456	1 576
2813427	HYDROGEN: LOWER PURITY (LESS THAN 99.5%) (3)	DO 2 475	2 524	2 943
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4)	DO 12 367	12 883	11 055
2813441 2813442 2813444	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO 52 DO 7 040 DO 1 125	60 7 077 1 061	52 6 108 1 142
2813445	LIQUID	DO 4 150	4 685	3 753
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL	DO 23 065	24 244	23 984
2813452	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO 66	73	92
2813453 2813455	PRODUCED FOR PIPELINE SHIPMENT	DO 18 322 DO 778	18 790 900	18 636 1 014
2813456	LIQUID	DO 3 899	4 481	4 242
2813457	OXYGEN: LOWER PURITY (LESS THAN 99.5%) (4) (95% 0)	S. TONS 102 365	126 717	139 356

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISH-MENTS USING PORTABLE GENERATORS.

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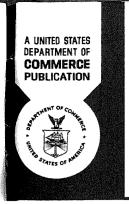
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C. 2





U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: February 17, 1971

SERIES: M28C(70)-12

The statistics in this publication are based on a survey of manufacturers and represent U.S. production and stocks of industrial gases. Estimates are included for companies whose reports were not received in time for tabulation. A more complete description of the survey appears on page 3.

Table 1. Summary of Production of Principal Industrial Gases: 1968 to 1970

Month and year	Acetylene (2813200)	Carbon dioxide, liquid and gas (2813311)	Carbon dioxide, solid (281331)	Hydrogen, high purity (99.5-100%)	Nitrogen high purity (99.5-100%)	Oxygen, high purity (99.5-100%)
	(Mil. cu. ft.)	(Short tons)	(Short tons)	(Mil. cu. ft.)	(Mil. cu. ft.)	(Mil. cu. ft.)
1970						
December	1,073	57,456	20,488	2,448	12,661	23,822
November	1,102	56,432	20,850	2,272	12 392	23,341
October	1,112	63,418	24,523	2,510	12,883	24,244
September	1,155	74,024	29,465	2,279	12,591	23,003
August	1,124	73,394	33,222	2,422	12,971	22,974
July	1,214	69,544	34,621	2,253	12,926	23,147
June	1,220	68,349	31,993	2,392	12,043	23,401
May	1,275	77,928	31,787	2,434	12,228	24,040
April	1,319	72,872	29,409	2,416	11,422	23,325
March	1,306	67,224	29,227	2,355	11,748	23,737
February	1,254	52,850	27,279	2,315	10,881	21,807
January	1,228	53,370	20,323	2,306	11,742	22,535
1969						:
December	1,203	54,998	25,847	2,422	11,388	23,885
November	1,113	57,709	24,877	2,529	11,055	23,984
October	1,242	62,808	30,675	2,805	11,684	24,022
September	1,203	65,614	33,801	2,483	10,915	22,751
August	1,140	69,388	41,030	2,628	10,834	23,123
July	1,153	70,828	40,299	2,460	10,218	21,952
	1 101	62 150	35,466	2,738	9,546	21,263
June	1,131 1,187	63,150 61,062	30,495	2,627	10,468	23,582
May	1,160	58,303	26,834	2,820	9,858	22,808
April	1,249	61,878	24,612	2,819	10,058	23,030
February	1,249	55,544	21,080	2,447	8,990	20,827
January	1,272	57,378	22,636	2,682	9,975	21,667
1968			•			
December	1,263	58,321	26,849	2,973	9,861	21,316

			DECEMBER 1970	NOVEMBER 1970	DECEMBER 1969
SIC CODE	CHEMICAL AND BASIS	UNIT OF MEASURE	QUANTITY PRODUCED	QUANTITY PRODUCED	QUANTITY PRODUCED
2813200	ACETYLENE (1)	MIL.CU.FT	1 073	1 102	1 203
2813415	ARGON, HIGH PURITY	DO	246	241	235
2813311 2813331	CARBON DIOXIDE: LIQUID AND GAS (2)	S. TONS	57 456 20 488	56 432 20 850	54 998 25 847
	HYDROGEN, HIGH PURITY (99.5 100%), TOTAL (3) GAS:	MIL.CU.FT	2 448	2 277	2 422
2813421 2813424 2813422	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	253 823 943	249 793 891	221 762
2813426	LIQUID	DO	429	344	1 439
813427	HYDROGEN. LOWER PURITY (LESS THAN 99.5%) (3)	DO	2 522	2 475	2 920
	NITROGEN: HIGH PURITY (99.5-100%): TOTAL (4) GAS:	DO	12 661	12 392	11 388
2813441 2813442 2813444	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	61 7 374 1 118	52 7 065 1 125	60 6 514 1 107
2813445	LIQUID	DO	4 108	4 150	3 707
	OXYGEN: HIGH PURITY (99.5-100%): TOTAL GAS:	DO	23 822	23 341	23 885
2813452 2813453 2813455	PRODUCED FOR CYLINDER AND BULK DELIVERY SHIPMENT	DO DO DO	69 18 887 949	66 18 613 778	96 18 678 1 075
2813456	LIQUID	DO	3 917	3 884	4 036
2813457	OXYGEN+ LOWER PURITY (LESS THAN 99.5%) (4) (95% O)	S. TONS	106 459	102 365	141 824

(1) EXCLUDES QUANTITIES OF ACETYLENE PRODUCED AND CONSUMED BY RAILROAD SHOPS: SHIPYARDS: AND SMALL ESTABLISHMENTS USING PORTABLE GENERATORS:

(2) EXCLUDES PRODUCTION OF LIQUID AND GAS CO2 CONVERTED TO AND REPORTED AS DRY ICE AND ALSO AMOUNTS CONVERTED FROM PURE CO2 (LIQUID OR SOLID) PURCHASED OR RECEIVED FROM OTHER PLANTS. ALSO EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN PLANTS MANUFACTURING SODA ASH OR UREA.

(3) EXCLUDES QUANTITIES PRODUCED AND CONSUMED IN THE MANUFACTURE OF METHANOL AND AMMONIA, BUT INCLUDES AN UN-SPECIFIED AMOUNT OF HYDROGEN PRODUCED FOR SALE OR INTER-PLANT TRANSFER TO PLANTS CONSUMING THIS GAS IN THE PRO-DUCTION OF AMMONIA. ALSO EXCLUDES AMOUNTS OF HYDROGEN PRODUCED IN PETROLEUM REFINERIES FOR CAPTIVE USE. HOWEVER, OF THE TOTAL SHOWN FOR LOWER PURITY HYDROGEN PRIOR TO 1969, 70 TO 75 PERCENT WAS ACCOUNTED FOR BY PETROLEUM REFINERS WITH CAPTIVE HYDROGEN PRODUCTION. NOT ALL SUCH PETROLEUM REFINERIES WERE CANVASSED IN THIS SURVEY.

(4) EXCLUDES AMOUNTS PRODUCED AND USED IN THE MANUFACTURE OF AMMONIA AND AMMONIA DERIVATIVES.

The statistics in this publication were collected on Census Monthly Form M28A.2, Industrial Gases-Production, and represent complete coverage of the approximately 670 producers of elemental gases, carbon dioxide, and acetylene.

The current month's figures may include estimates for respondents whose reports were not received in time for tabulation. Such estimates are based on month-to-month trends shown by reporting firms and are generally limited to a maximum of 25 percent for any one item. Individual items with higher imputation rates are footnoted.

The imputation rate is not an explicit indicator of the potential error in published figures due to nonresponse, because the actual monthly movements for nonrespondents may or may not closely agree with the imputed movements. The probable range of differnece between the actual and imputed figures is unknown. The degree of uncertainty regarding the accuracy of the data, however, increases as the percentage of imputation increases. Figures with high imputation rates, therefore, should be used with caution.

Statistics for previous months may be revised, due to receipt of corrected data from respondents, including late reports for which estimates were made, and other corrections. Figures which were revised significantly are indicated by footnotes.

The data are not adjusted for seasonal variation or number of working days.

#### **RELATED REPORTS**

Monthly Current Industrial Report, Inorganic Chemicals, Series M28A, includes production and stock data for specified inorganic chemicals. Monthly CIR report, Inorganic Fertilizer Materials and Related Acids, Series M28B, includes production and stock data for ammonia and ammonia compounds, phosphatic fertilizers, and sulfuric acid.

An annual Current Industrial Report covering production and shipments of industrial gases/is published in this series. The annual report includes more historical data and product detail than are shown in the monthly reports, and also includes detail by States for a number of industrial gases. The report is numbered M28A, Supplement 2.

#### **EXPLANATION OF TERMS**

Production - Data shown for production represent total quantity of each chemical produced, including quantity consumed in plants, and for sale or transfer to other plants or warehouses of the same company. The statistics presented in the tables provide an up-tp-date measure of activity in the inorganic field, but do not necessarily indicate amounts entering the market. In some cases, figures are included for material produced "in process" as an intermediate to the end products.



C.1

# Industrial Gases Summary for 1970

(Preliminary)

U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: April 30, 1971

**SER** 

Annual data for 1970 and 1969 shown in this release are a compilation of the monthly figures which have been appearing in this series. The figures for 1970 should be considered as preliminary and subject to revisions based on information furnished on Form MA-28E.2, Annual Report on Shipments and Production of Industrial Gases.

The statistics presented in the accompanying tables are for primary production, covering quantities produced for further processing in the same plant, for intra-company transfer, and for sale. They provide an up-to-date measure of activity in the inorganic field but do not necessarily indicate amounts entering the market. In some cases figures are included for material produced "in process" as an intermediate to the end products.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief, Chemicals and Wood Products Branch. Reese R. Morgan, Chief, Chemicals, assisted by Thomas W. Halio, was directly responsible for the review of the data and preparation of the report. Owen C. Gretton, Chief of the Division, and Elmer S. Biles, Assistant Chief, provided overall direction and coordination of this project.

Sic		Unit of	Production		
code	Chemical and basis	measure	1970	1969	
2813200	Acetylene (1)	Mil.cu.ft	14,386	14,382	
2813415	Argon, high purity	do	2,597	2,972	
	Carbon dioxide:				
2813311	Liquid and gas (2)	S. tons	700,049	786,676	
2813331	Solid (dry ice)	do	369,321	333,187	
	Hydrogen, high purity (99.5-100%), total (3)	Mil.cu.ft	31,939	28,407	
2813421	Produced for cylinder and bulk delivery shipment	do	(NA)	2,952	
2813424	Produced for own use	do	(NA)	9,071	
2813422	Produced for pipeline shipment	do	h	•	
2813426	Liquid	do	\\ \ (NA)	16,384	
2813427	Hydrogen, lower purity (less than 99.5%) (3)	do	33,151	30,193	
	Nitrogen, high purity (99.5-100%), total (4)	do	130,956	146,547	
2813441	Produced for cylinder and bulk delivery shipment	do	(NA)	705	
2813442	Produced for pipeline shipment	do	(NA)	81,261	
2813444	Produced for own use	do	(NA)	13,243	
2813445	Liquid	do	(NA)	51,338	
	Oxygen, high purity (99.5-100%), total	do	275,962	279,352	
2813452	Produced for cylinder and bulk delivery shipment	do	(NA)	841	
2813453	Produced for pipeline shipment	do	(NA)	219,391	
2813455	Produced for own use	do	(NA)	10,372	
2813456	Liquid	do	(NA)	48,748	
2813457	Oxygen, lower purity (less than 99.5%) (4) (95% 0)	S. tons	2,055,203	1,504,721	

<sup>(</sup>NA) Not available.

<sup>(1)</sup> Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments

using portable generators.

(2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plant manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use.

<sup>(4)</sup> Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.



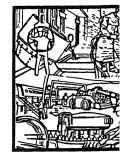
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# **Industrial Gases**

BUREAU OF THE CERSUS

# Summary for 1970

May 13 12 25 PM 971 (Preliminary) (Revised)



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

FOR RELEASE: May 11, 1971

SERIES: M28C(70)-13

Annual data for 1970 and 1969 shown in this report are a compilation of the monthly figures which have been appearing in this series. The figures for 1970 should be considered as preliminary and subject to revisions based on information furnished on Form MA-28E.2, Annual Report on Shipments and Production of Industrial Gases.

The statistics presented in the accompanying tables are for primary production, covering quantities produced for further processing in the same plant, for intra-company transfer, and for sale. They provide an up-to-date measure of activity in the inorganic field but do not necessarily indicate amounts entering the market. In some cases figures are included for material produced "in process" as an intermediate to the end products.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief, Chemicals and Wood Products Branch. Reese R. Morgan, Chief, Chemicals, assisted by Thomas W. Halio, was directly responsible for the review of the data and preparation of the report. Owen C. Gretton, Chief of the Division, and Elmer S. Biles, Assistant Chief, provided overall direction and coordination of this project.

The 1970 figures published on April 30, 1971, were printed under the 1969 column heading and vice versa. The figures in this report are now in the proper columns.

Sic		Unit of	Production		
code	Chemical and basis	measure	1970	1969	
2813200	Acetylene (1)	Mil.cu.ft	14,382	14,386	
2813415	Argon, high purity	do	2,972	2,597	
2813311 2813331	Carbon dioxide: Liquid and gas (2) Solid (dry ice)	S. tons	786,676 333,187	700,049 369,321	
	Hydrogen, high purity (99.5-100%), total (3)	Mil.cu.ft	28,407	31,939	
2813421 2813424	Produced for cylinder and bulk delivery shipment	do	2,952 9,071	(NA) (NA)	
2813422 2813426	Produced for pipeline shipment	do	16,384	(NA)	
2813427	Hydrogen, lower purity (less than 99.5%) (3)	do	30,193	33,151	
	Nitrogen, high purity (99.5-100%), total (4)	do	146,547	130,956	
2813441 2813442 2813444	Produced for cylinder and bulk delivery shipment  Produced for pipeline shipment  Produced for own use	do do	705 81,261 13,243	(NA) (NA) (NA)	
2813445	Liquid	do	51,338	(NA)	
	Oxygen, high purity (99.5-100%), total	do	279,352	275,962	
2813452 2813453 2813455	Produced for cylinder and bulk delivery shipment  Produced for pipeline shipment  Produced for own use	do do	841 219,391 10,372	(NA) (NA) (NA)	
2813456	Liquid	do	48,748	(NA)	
2813457	Oxygen, lower purity (less than 99.5%) (4) (95% 0)	S. tons	1,504,721	2,055,203	

<sup>(</sup>NA) Not available.

(1) Excludes quantities of acetylene produced and consumed by railroad shops, shippards, and small establishments using portable generators.

(2) Excludes production of liquid and gas CO<sub>2</sub> converted to and reported as dry ice and also amounts converted from pure CO<sub>2</sub> (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plant manufacturing soda ash or urea.

<sup>(3)</sup> Excludes quantities produced and consumed in the manufacture of methanol and ammonia, but includes an unspecified amount of hydrogen produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts of hydrogen produced in petroleum refineries for captive use.

<sup>(4)</sup> Excludes amounts produced and used in the manufacture of ammonia and ammonia derivatives.

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### **CURRENT INDUSTRIAL REPORTS**

# Industrial Gases



U.S. DEPARTMENT OF COMMERCE / Bureau of the Census

January 1972

SERIES M28C(70)-14

Shipments of industrial gases by primary manufacturers in 1970 totaled \$633 million, or about 2 percent more than the 1969 figure of \$623 million. The 1970 total is composed of \$99 million for acetylene; \$37 million for carbon dioxide; and \$498 million for the product grouping elemental gases and other industrial gases, n.e.c. Compared with 1969, the 1970 totals showed a slight increase for acetylene, a decrease of 11 percent for carbon dioxide, and an increase of 3 percent for other elemental gases.

Figures in this report exclude values for hydrocarbon gases, such as propane, butane and propylene of halogenated hydrocarbons and cyclopropane, which are reported to the United States Tariff Commission, and for sulfur dioxide and chlorine, which are shown in the Current Industrial Reports, Series M28A(70)-13, Inorganic Chemicals and Gases.

The shipments values for some of the gases, particularly oxygen, reported by companies vary widely not only because of the conditions of sales, including delivery by pipeline or cylinder, but also because plant operations differ. The manufacturing and selling activities of some companies are centralized at the primary production site, while other companies sell or ship liquefied gases to other sites (filling stations or conversion units) where the products are changed in form, "packaged," and sold. The values reported for some sites thus include marketing activities and for other sites do not.

Figures showing the quantities shipped to other plants of producing companies (interplant transfers) were not compiled separately and thus are unavailable. In evaluating these interplant transfers for inclusion in the totals, respondents were instructed to report values which would approximate the commercial selling value, f.o.b. plant, and not the cost of production or some other book price. For elemental gases, respondents were requested to report shipments by method of distribution (see table 3).

To avoid duplication in the product statistics, collection of information for gases is limited to primary producers. Special reporting instructions are also provided for carbon dioxide producers so that the chemical produced and shipped is reported only once, either in solid or liquid (including gaseous) form. Statistics for crude argon, lower purity nitrogen, lower purity hydrogen, and lower purity oxygen, were collected separately; and statistics exclude such activities as the liquefaction of purchased nitrogen. The quantities reported as produced, however, exclude any information for gases used as fuel in producing plant, vented, or disposed of as waste. Other limitations of the statistics are indicated in footnotes appearing at the end of table 1.

In addition to the annual production statistics shown in table 1, monthly statistics for specified gases are shown in table 2. These monthly statistics supersede those which were released earlier in the monthly Current Industrial Reports, Series

M28C, Industrial Gases, United States Production. Monthly and annual statistics have been issued beginning with January 1941. Geographic totals for specific gases are shown in tables 4 through 9. The geographic distribution of industrial gas plants by State is shown in table 10.

Although quantities produced and consumed in producing plants were not compiled, the statistics may be estimated from the production and shipments figures shown in table 1. While such approximations fail to give consideration to changes in stocks held at producing sites, such changes, based on stock information filed from January 1954 through December 1956, do not affect such estimations significantly.

All figures included in this report are collected in thousand cubic feet, 70° F, at 1 atmosphere pressure, unless otherwise specified.

ACKNOWLEDGMENTS--This report was prepared in the Industry Division under the direction of Lonnie M. Conner, Chief for Chemicals, Wood Products, and Nonmetallic Minerals Branch. Reese R. Morgan, Chief, Chemicals, assisted by Doris W. Funk, was directly responsible for the review of the data and preparation of the report. Elmer S. Biles, Acting Chief of the Division, provided overall direction and coordination to this project.

						Shipments i	ncluding i	nterplant	transfers	
Code	Product	Unit of measure	Year	Production (quantity)	Tot	al	Shipped	as gas	Shipped as liquid	
					Quantity	Value (\$1,000)	Quantity	Value (\$1,000)	Quantity	Value (\$1,000)
2813	INDUSTRIAL GASES, TOTAL		1970 1969 1968 1967 1966	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	1633,162 r1623,114 1607,521 1572,313 1532,223	(x) (x) (x) (x) (x)	(X) (X) (X) (X)	(x) (x) (x) (x) (x)	(x) (x) (x) (x)
28132	Acetylene	Mil. cu. ft.	1970 1969 1968 1967 1966	<sup>2</sup> 14,834 <sup>2</sup> 15,818 <sup>2</sup> 15,071 <sup>2</sup> 14,269 <sup>2</sup> 16,598	8,926 r9,372 8,151 8,176 9,548	98,952 r98,542 89,025 87,147 97,532	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	(X) (X) (X) (X)	(x) (x) (x) (x)
28133	Carbon dioxide, total	Short tons	1970 1969 1968 1967 1966	1,115,454 r1,166,611 1,058,120 1,089,309 1,081,878	1,008,290 1,079,401 943,466 971,603 947,959	36,702 r40,627 41,774 47,420 50,153	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x) (x)	(x) (x) (x) (x)
2813311	Liquid and gas	do	1970 1969 1968 1967 1966	3794,810 r3802,429 3684,014 3717,199 3702,831	690,743 7714,629 575,945 618,891 585,995	19,027 r20,915 22,491 29,359 31,189	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x)
2813331	Solid (dry ice)	do	1970 1969 1968 1967 1966	320,644 1364,182 374,106 372,110 379,047	317,547 r364,772 367,521 352,712 361,964	17,675 19,712 19,283 18,061 18,964	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)
28134	Elemental gases and other industrial gases, n.e.c., total		1970 1969 1968 1967 1966	(x) (x) (x)	(x) (x) (x) (x)	1497,508 r 1483,945 1476,722 1437,746 1384,538	(x) (x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)	(x) (x) (x) (x)
2813415	Argon, high purity (99.97.100%)	Mil. cu. ft.	1970 1969 1968 1967 1966	2,742 2,597 2,114 1,912 1,710	2,741 2,596 2,113 1,910 1,710	39,140 38,659 33,162 25,499 26,741	208 233 220 291 308	7,414 8,293 7,290 9,457 10,294	2,533 2,363 1,893 1,619 1,402	31,726 30,366 25,872 16,042 16,447
	Helium <sup>4</sup>	do	1970 1969 1968 1967 1966	4,677 4,752 4,855 4,712 4,606	647 760 867 907 948	(NA) (NA) (NA) (NA) (NA)	(NA) (NA) (NA) (NA) (NA)	(AA) (AA) (AA) (AA) (AA)	(NA) (NA) (NA) (NA) (NA)	(NA) (NA) (NA) (NA) (NA)
	Hydrogen, total	do	1970 1969 1968 1967 1966	559,654 F564,821 5201,752 5158,539 5137,719	20,940 25,456 28,255 27,666 30,649	35,380 38,101 37,822 39,131 42,999	(D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D)
	High purity, total	do	1970 1969 1968 1967 1966	28,891 32,180 34,699 34,088 35,494	19,096 23,078 25,587 25,607 27,849	34,489 37,282 36,981 38,414 42,148	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D)
2813423	Electrolytic process	do	1970 1969 1968 1967 1966	11,534 14,444 13,656 14,374 13,709	7,265 10,202 9,359 9,693 9,446	9,667 10,092 10,155 11,251 11,145	(D) (D) (D) (D)	(D) (D) (D)	(D)	(D)
2813425	From other sources	do	1970 1969 1968 1967 1966	17,357 r17,736 21,043 19,714 21,785	11,831 12,876 16,228 15,914 18,403	24,822 27,190 26,826 27,163 31,003	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D)	(D) (D) (D)
2813427	Lower purity (less than 99.5%) (100% basis)	do	1970 1969 1968 1967 1966	530,763 r532,641 5167,053 5124,451 5102,225	1,844 2,378 2,668 2,059 2,800	891 819 841 717 851	(AA) (AA) (AA) (AA) (AA)	(NA) (NA) (NA) (NA) (NA)	-	-

See footnotes at end of table.

						Shipments	including	interplan	t transfer	s
		Unit of	Year	Production	т	otal	Shipped	as gas	Shipped as liquid	
Code	Product	measure		(quantity)	Quantity	Value (\$1,000)	Quantity	Value (\$1,000)	Quantity	Value (\$1,000)
2813	INDUSTRIAL GASESContinued									
28134	Elemental gases and other industrial gases, n.e.cContinued									
2813443	Nitrogen, high purity (99.5-100∯)	Mil. cu. ft.	1970 1969 1968 1967 1966	6151,191 r6132,691 6118,731 6103,933 689,946	134,925 r118,305 105,370 91,941 78,700	123,032 118,635 114,777 99,640 80,637	82,047 70,753 61,056 53,077 47,100	29,906 r27,047 23,819 25,147 28,771	52,878 r47,552 44,314 38,864 31,600	93,126 *91,588 90,958 74,493 51,866
	Oxygen, high purity (99.5-100%), total	do	1970 1969 1968 1967 1966	283,860 275,962 247,995 225,191 212,751	273,465 *264,958 238,408 220,802 202,446	237,675 r229,454 224,867 208,758 173,804	224,351 r216,576 192,458 178,914 159,402	121,274 r111,117 102,375 108,801 106,865	49,114 r48,382 45,950 41,888 43,044	116,401 r118,337 122,492 99,957 66,939
2813451	Electrolytic	do	1970 1969 1968 1967 1966	308 351 371 406 519	263 296 299 319 366	879 1,135 1,194 1,366 1,891	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D)	(n) (n) (n) (n) (n)
2813454	Liquefication	do	1970 1969 1968 1967 1966	r <sub>275,611</sub> 247,624 224,785	273,202 r <sub>264,662</sub> 238,109 220,483 202,080	236,796 r228,575 223,673 207,392 171,913	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(p) (p) (p) (p) (p)
2813457	Oxygen, lower purity	Short tons	1969 1968 1967	71,898,513 72,030,582 72,173,697 71,971,981 72,097,353	(D) (D) (D) (D) (D)	(8) (8) (8) (8) (8)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	-	- - - -
2813471	Nitrous oxide	1,000 gals. (STP)	1970 1969 1968 1967 1966	1,052,712 996,658 953,065	1,098,342 1,051,910 996,586 953,583 935,514	3,890 3,917 3,887 4,432 4,612	(x) (x) (x)	(x) (x) (x)	(x) (x) (x) (x) (x)	(x) (x) (x) (x)
2813498	Other industrial gases, n.e.c., in- cluding lower purity nitrogen, crude argon, carbon dioxide pro- duced and transferred for further processing, and crude and high purity helium produced in privately owned plants <sup>9</sup>		1970 1969 1968 1967 1966	(x) (x) (x)	(x) (x) (x) (x) (x)	858,391 860,676 862,207 860,286 855,745	(x) (x) (x) (x)	(x) (x) (x) (x) (x) (x)	(x) (x) (x) (x) (x)	(x) (x) (x) (x) (x)

n.e.c. Not elsewhere

-Represents zero. (D) Withheld to avoid disclosing figures for individual companies. (NA) Not available. n.e.c. Not elsowhe classified. Thevised. (X) Not applicable.

\*Excludes value for helium produced in government owned plants.

\*Excludes information from railroad shops, shipyards, welding shops, and small establishments using portable generators.

\*Excludes production of liquid and gas carbon dioxide converted to and reported as dry ice and also amounts converted from pure carbon dioxide (liquid or solid) purchased or received from other plants. Also excludes quantities produced and consumed in plants manufacturing soda ash or urea, and quantities produced and transferred to other plants where it is further processed.

\*Source: U.S. Department of Interior, Bureau of Mines.

\*Excludes amounts vented, used as fuel, etc., and amounts produced and consumed in the manufacture of synthetic ammonia and methanol, but includes an unspecified amount produced for sale or interplant transfer to plants consuming this gas in the production of ammonia. Also excludes amounts produced by the ammonia dissociation process (cracking of ammonia). Also excludes amounts produced in petroleum refineries for captive use. However, of the total shown for lower purity hydrogen prior to 1969, 70 to 75 percent was accounted for by petroleum refiners with captive hydrogen production. Not all such petroleum refineries were canvassed in this survey.

\*Excludes amounts produced and consumed in the manufacture of synthetic ammonia or ammonia derivatives.

\*Excludes amounts produced and used in the manufacture of ammonia.

\*Code 2813457 combined with 2813498.

\*Excludes hydrocarbon gases such as propane, butane, and propylene, or halogenated hydrocarbons and cycloprocare.

\*\*Gode 281-9-37 Committed with 2013-201.

\*\*BEXCLUDES hydrocarbon gases such as propane, butane, and propylene, or halogenated hydrocarbons and cyclopropane, which are reported to the U.S. Tariff Commission. Also excludes sulfur dioxide and chlorine, figures for which are shown in Current Industrial Reports Series M28A(70)-13, Inorganic Chemicals and Gases.

Table 2.--PRIMARY PRODUCTION OF SPECIFIED INDUSTRIAL GASES, BY MONTHS: 1969 AND 1970

		Carbon	ioxide		Hydro	ogen	W	Oxygen		
Months	Acetylene 2813200	Liquid and gas 2813311	Solid (dry ice) 2813331	Argon (refined) 2813415	High purity 2812423	Lower purity 2813427	Nitrogen (high purity 2813443	High purity 2813451 2813454	Lower purity 2813457	
	(mil. cu. ft.)	(short tons)	(short tons)	(mil. cu. ft.)	(mil. cu. ft.)	(mil. cu. ft.)	(mil. cu. ft.)	(mil. cu. ft.)	(short tons)	
1970, TCTAL	14,834	794,810	320,644	2,742	28,891	¹30,763	151,191	283,860	1,898,513	
January	1,415	57,131	20,294	207	2,378	2,585	12,043	23,123	176,667	
February	1,336	63,724	27,193	206	2,386	2,368	11,343	22,241	171,206	
March	1,271	69,270	23,064	279	2,395	2,630	12,334	24,472	171,043	
April	1,301	70,756	24,758	226	2,442	2,588	11,996	23,919	174,913	
May	1,257	76,478	31,883	228	2,473	2,619	12,637	24,248	167,133	
June	1,575	67,518	31,909	221	2,431	2,631	12,384	23,614	161,946	
July	1,197	68,807	34,537	214	2,284	2,576	13,295	23,298	160,108	
August	1,107	71,532	32,874	209	2,458	2,572	13,298	23,086	142,703	
September	1,138	72,955	29,381	233	2,317	2,510	12,948	23,284	144,984	
October	1,096	62,982	24,439	223	2,588	2,582	13,231	24,831	151,319	
November	1,085	56,409	20,766	246	2,315	2,527	12,713	23,631	136,198	
December	1,056	57,248	19,546	250	2,424	2,575	12,969	24,113	140,293	
1969, TOTAL	r <sub>15,818</sub>	r <sub>802,429</sub>	<sup>r</sup> 364,182	2,597	r <sub>32,180</sub>	r 132,641	r <sub>132,691</sub>	275,962	r <sub>2,030,582</sub>	
_	1 400	64,459	22,942	225	2,754	2,792	10,666	21,926	173,408	
January	1,408 1,284	62,850	21,339	192	2,510	2,663	9,830	21,086	170,051	
February	1,385	67,121	24,988	197	2,842	2,944	10,901	23,290	181,115	
March	1,294	64,485	27,281	218	2,883	2,892	10,468	23,068	170,609	
April	1,320	66,590	31,059	219	2,690	2,872	11,150	23,841	166,492	
May June	1,265	68,032	36,193	192	2,801	2,713	10,228	21,522	171,037	
Sunctivition	1	,	44 700	203	2,523	2,563	10,970	22,211	165,646	
July	1,288	75,056	41,190	245	2,690	2,929	11,447	23,382	166,978	
August	1,274	72,541	41,944	232	2,545	2,616	11,546	23,010	167,162	
September	1,339	69,660	34,482	233	2,867	2,685	12,134	24,281	158,370	
October	1,378	67,397	31,251	230	2,591	2,499	11,505	24,243	168,430	
November	1,246	63,250	25,266 26,247	211	2,484	2,473	11,846	24,102	171,284	
December	1,337	60,988	20,247	211		_,,	J	ļ	L	

Table 3.--SHIPMENTS OF SPECIFIED GASES, BY METHOD OF DISTRIBUTION: 1966 TO 1970

			(Quantit	ty in mill:	ion cubic	feet; va	lue in (	housands	of dollar	rs)				
			Total shipments				Shipped	as gas				hipped a	s liquid	
Code Product		Year	includin plant tr	g inter- ansfers	Cyli	nder	Bulk de	livery	Pipeline		Cylin	nder	Bulk del	ivery
	riodaet	lear	Quantity	Value	Quan- tity	Value	Quan- tity	Value	Quantity	Value	Quan- tity	Value	Quan- tity	Value
2813415	Argon, high purity	1970 1969 1968 1967 1966	2,741 2,596 2,113 1,910 1,710	39,140 38,659 33,162 25,499 26,741	190 211 168 196 175	7,218 8,064 6,440 7,958 7,427	18 22 52 195 1133	196 229 850 11,499 12,867	(1) (1)	(1) (1)	10 9 10 9 (D)	416 358 373 368 (D)	2,523 2,354 1,883 1,610 (D)	31,310 30,008 25,499 15,674 (D)
2813423 2813425	Hydrogen, high purity purity (99.5_100%)	1970 1969 1968 1967 1966	19,096 23,078 25,587 25,607 27,849	34,489 37,282 36,981 38,414 42,148	493 512 498 457 423	2,196 2,202 2,466 2,683 2,397	(D) (D) (D) (D)	(D) (D) (D) (D)	11,111 13,825 13,593 13,533 13,568	7,935 8,007 7,655 7,555 9,720	-	-	(D) (D) (D) (D)	(D) (D) (D) (D)
2813443	Nitrogen, high purity.	1970 1969 1968 1967 1966	134,925 r118,305 105,370 91,941 78,700	123,032 118,635 114,777 99,640 80,637	284 r325 362 396 401	2,271 2,226 2,730 3,171 3,782	396 r <sub>298</sub> 474 379 555	2,260 1,721 1,961 2,100 2,875	81,367 r70,130 60,220 52,302 46,144	25,375 r23,100 19,128 19,876 22,114	189 r147 180 207 496	1,035 F703 822 951 1,796	52,689 r47,405 44,134 38,657 31,104	92,091 r90,885 90,136 73,542 50,070
	Oxygen, high purity, total	1970 1969 1968 1967 1966	273,465 r264,958 238,408 220,802 202,446	237,675 r229,454 224,867 208,758 173,804	791 r <sub>1,115</sub> r <sub>960</sub> 1,396 1,752	7,408 r8,607 r8,321 11,642 14,308	2,256 r2,165 r2,338 2,460 2,556	2,974 r2,901 r3,164 4,726 5,712	221,304 r213,296 189,160 175,058 155,094	110,892 r99,609 90,890 92,433 86,845	169 177 181 343 374	1,040 1,081 1,030 1,640 1,579	48,945 48,205 45,769 41,545 42,670	115,361 r117,256 121,462 98,317 65,360
2813451	Electrolytic process	1970 1969 1968 1967 1966	263 296 299 319 366	879 1,135 1,194 1,366 1,891	63 r72 r71 85 96	583 r571 r713 836 1,080	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)
2813454	Liquefaction process	1970 1969 1968 1967 1966	273,202 r264,662 238,109 220,483 202,080	236,796 r <sub>228,575</sub> 223,673 207,392 171,913	728 r <sub>1,043</sub> 889 1,311 1,656	6,825 r8,036 7,608 10,806 13,228	(D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D)	(D) (D) (D) (D)	(D) (D) (D)	(D) (D) (D) (D)

<sup>-</sup> Represents zero. (D) Withheld to avoid disclosing figures for individual companies. Revised. Pipeline shipments are included with bulk delivery to avoid disclosing figures for individual companies.

 $<sup>^{\</sup>rm r}_{
m Revised.}$  Data for 1970 and 1969 exclude amounts produced in petroleum refineries for captive use.

Table 4.--PRODUCTION AND SHIPMENTS OF ACETYLENE, BY GEOGRAPHIC AREA: 1970

	Production	Total shipments including interplant transfers				
Geographic area		Quantity	Value (\$1,000)			
UNITED STATES, TOTAL1	14,834	8,926	98,952			
Northeast Region and North Central Region South Region Mountain Division Pacific Division	2,672 11,721 76 365	1,844 6,796 65 221	33,373 57,600 2,147 5,832			

<sup>&</sup>lt;sup>1</sup>See table 10 for the number of establishments reporting production by State.

Table 5.--PRODUCTION AND SHIPMENTS OF CARBON DIOXIDE, BY DIVISIONS: 1970

	Total	liquid and	eolid	T 7.3	quid and ga		Solid (dry ice)			
	Shipmen				Shipments		50	Shipments		
Division	Production (short	Quantity (short	Value	Production (short	Quantity (short	Value	Production (short	Quantity (short	Value	
UNITED STATES, TOTAL <sup>1</sup>	1,115,454	tons)	(\$1,000) 36,702	794,810	tons)	(\$1,000)	tons)	tons)	(\$1,000)	
New England and Middle Atlantic East North Central. West North Central. South Atlantic and East South Central. West South Central. Mountain. Pacific.	144,238 177,332 179,709 195,417 205,052 48,766 164,940	140,133 164,420 170,764 181,903 144,152 48,766 158,152	5,645 7,931 5,122 9,586 2,772 937 4,709	96,621 118,700 140,804 135,187 181,870 20,382 101,246	93,546 105,788 133,825 121,774 120,970 20,382 94,458	2,459 4,011 2,701 5,914 1,461 288 2,193	47,617 58,632 38,905 60,230 23,182 28,384 63,694	46,587 58,632 36,939 60,129 23,182 28,384 63,694	3,186 3,920 2,421 3,672 1,311 649 2,516	

 $<sup>^{\</sup>mathrm{I}}\mathrm{See}$  table 10 for the number of establishments reporting production by State.

Table 6.--SHIPMENTS OF ARGON (HIGH PURITY) BY GEOGRAPHIC AREA: 1970

	Total shipments including interplant transfers				
Geographic area	Quantity (mil. cu. ft.)	Value (\$1,000)			
UNITED STATES, TOTAL1	2,741	39,140			
Northeast Region	643	8,701			
East North Central Division	980 359	13,265 4,635			
South Atlantic Division	398 72 258	6,047 1,196 3,184			
West RegionCalifornia	390 293	6,747 4,317			

<sup>&</sup>lt;sup>1</sup>See table 10 for the number of establishments reporting production by State.

Table 7.--PRODUCTION AND SHIPMENTS OF HYDROGEN (HIGH PURITY) BY GEOGRAPHIC AREA: 1970

Geographic area	Production	Total shipments including interplant transfers				
Geographic area		Quantity	Value			
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)			
UNITED STATES, TOTAL <sup>1</sup>	28,891	19,096	34,489			
Northeast Region	4,395 4,770	2,305 3,253	6,146 6,299			
South Region and West Region  East South Central Division  West South Central Division	19,726 3,404 6,116	13,538 1,070 4,038	22,044 1,262 6,063			

 $<sup>^{1}\</sup>mathrm{See}$  table 10 for the number of establishments reporting production by State.

Table 8.--PRODUCTION AND SHIPMENTS OF NITROGEN (HIGH PURITY) BY GEOGRAPHIC AREA: 1970

	Production	Total shipments including interplant transfers				
Geographic area	12020022011	Quantity	Value			
	(mil. cu. ft.)	(mil. cu. ft.)	(\$1,000)			
ADVENUE COMMUNICATION AND A STATE OF THE STA	751 101	104 005	100 000			
UNITED STATES, TOTAL <sup>1</sup>	151,191	134,925	123,032			
New England Division	2,829	2,802	4,795			
Middle Atlantic Division	19,646	17,907	15,957			
New York	3,049	2,708	2,583			
New Jersey	6,800	6,780	3,455			
Pennsylvania	9,797	8,419	9,919			
North Central Region	28,006	27,246	32,086			
Ohio	7,445	7,365	10,345			
Illinois	6,137	6,076	9,205			
South Atlantic Division	23,354	20,488	15,657			
West Virginia	10,375	7,525	4,929			
East South Central Divsion	7,486	5,693	7,275			
Tennessee	2,729	1,349	1,735			
Alabama	2,358	2,406	4,303			
West South Central Division	51,301	42,281	21,369			
Texas	38,372	34,621	15,756			
Mountain Division	1,413	1,415	2,537			
Utah	153	155	388			
Pacific Division	17,156	17,093	23,356			
California	16,489	16,426	18,896			

 $<sup>^{1}\</sup>mathrm{See}$  table 10 for the number of establishments reporting production by State.

Table 9.--PRODUCTION AND SHIPMENTS OF OXYGEN (HIGH PURITY), BY GEOGRAPHIC AREAS: 1970

	Production	Total shipments including interplant transfers				
Geographic area	(mil. cu. ft.)	Quantity (mil. cu. ft.)	Value (\$1,000)			
UNITED STATES, TOTAL 1	283,860	273,465	237,675			
New England Division	1,046	1,034	2,842			
Middle Atlantic Division	64,418	64,242	49,456			
New York	14,533	14,464	7,437			
New Jersey	3,034	2,973	3,386			
Pennsylvania	46,850	46,806	38,633			
North Central Region	106,012	97,552	83,782			
Ohio	35,094	35,092	24,556			
Michigan	19,793	11,327	6,830			
South Atlantic Region	35,372	34,126	26,496			
West Virginia	18,970	17,810	12,398			
Florida	1,044	1,044	2,973			
East South Central Division	21,351	21,351	19,250			
Alabama	7,923	7,923	9,875			
	00.010		20.044			
West South Central Division	32,819	32,704	22,244			
Texas	27,247	27,295	15,598			
Mountain Division	6,403	6,017	7,899			
Utah	3,161	2,775	2,695			
Pacific Division	16,439	16,439	25,706			
California	15,273	15,273	15,808			

Note: Detailed figures may not add to totals because of independent rounding.

<sup>&</sup>lt;sup>1</sup>See table 10 for number of establishments reporting production by State.

Table 10.--NUMBER OF ESTABLISHMENTS REPORTING THE PRODUCTION OF SELECTED INDUSTRIAL GASES, BY STATE: 1970

	Acety	lene	Carbon dioxide				Hydr	ogen	0xygen		gen	_
	From calcium carbide <sup>1</sup> 2813211_ 12	From other sources <sup>1</sup> 2813251- 52	Total <sup>1</sup> 28133	Liquid or gas <sup>2</sup> 2813311	Solid 2813331	Argon (refined) 2813415	High purity <sup>1</sup> 2813423- 25	Lower purity 2813427	Nitrogen high purity 2813443	High purity <sup>1</sup> 2813451- 54	Lower purity 2813457	Nitrous oxide 2813471
	į	1					1		1	1		
UNITED STATES,	204	14	62	51	39	67	99	41	192	172	12	5
TOTAL	204	14	62	31	35	67	39	41	132	1/2	12	
New England	6	-	-	-	-	1	4	-	10	6	-	-
Maine New Hampshire	1	_	-	-	]	-	1	-	-	2	-	_
Vermont		_	_	-		_	_	_	1	-	-	-
Massachusetts	3	-	-	-	-	1	1	-	6	3	-	-
Rhode Island Connecticut	1	_	_	-	-		2	1 :	3	1	:	_
000022200011111111111	_	_	_									
Middle Atlantic	21	-	5	4	3	1.0	12	3	31	31	1	1
New York	6 4	_	2 2	2 1	- 2	1 2	7	1 2	6	5	:	1
Pennsylvania	11		1	1	1	7	2	_	16	21	1	-
	-	}		-	_	1 10	1	-	90	15	1	1
East North Central	37 15	1	8 - 4	6 4	6 4	16 7	24	8	39 12	43 22	I :	1
Indiana	6	1 1	1	1	-	3	3	-	5	4	-	-
Illinois	5	-	2	-	2	3	8	6	13	10	-	-
Michigan	8 3	-	1	1	]	3 -	5 -	1 -	7 2	6	]	-
Wisconsin	,	-	1	ļ	_	_	İ	l	1	1		_
West North Central	17	-	9	7	5	-	2	2	6	7	1 1	1
Minnesota	3	-	2 2	1 2	1	] [	_	-	1	2	_	_
Iowa Missouri	3 2	_	3	2	2		1	1	4	3	_	1
North Dakota	-	_	_	-	-	-	-	-	-	-	-	-
South Dakota	3	-	-	-	-	-	1	-	1 -	2	-	-
Nebraska Kansas	5	-	2	2	1	-	_	1	-	-	_	-
South Atlantic	26	2	8	7	5	8	11	5	24	15	-	1
Delaware		_	_	_	_	1	4	-	. 2	2	-	-
Maryland	2	-	-	-	-	1	-	-	3	1	-	-
District of Columbia. Virginia		_	2	2	2	1	1	1	2	2	-	1
West Virginia		2	1	1	-	2	3	3	9 2	4 2	-	-
North Carolina	3	-	1	1	-	1	-	-	2 2	_	-	]
South Carolina Georgia		_	1	1	1	1	2	1	1	1	-	-
Florida		-	3	2	2	1	1	_	3	3	-	-
East South Central	16	_	1	1	1	4	14	4	19	16	2	-
Kentucky	2	_	-	-	-	- 1	4 7	1 2	7 7	4	1 1	] [
Tennessee		-	1.	1 -	1 -	3	3	-	4	7	_	-
Alabama			_		-	_	-	1	1	1	-	-
			1	-	1 -	13	13	13	35	26	8	-
West South Central		9	12	9	5	13	-	-	1	1	- 1	-
Arkansas	1	2	4	3	2	4	5	1	12	8	2	-
Oklahoma	4	-	-	-	-	9	7	12	22	17	6	
Texas	23	7	8	6	3					9		_
Mountain		-	5 -	4	5 -	3 -	4 -	:	8	1	] :	-
Montana	i	_		_	_	-	-	-	-	-	-	-
Wyoming	2	_	-	-	-	- 1	1	:	- 2	2	_	-
Colorado	5	-	1	1 2	1 2	1	1	_	1 -	_	-	-
New Mexico			2 -		-	1		-	2	. 2	-	-
Arizona Utah	t .		2	1	2	1	1	-	3	4 -	-	
Nevada			-	-	-	-	-	-	-	1		
Pacific	27	2	14	13	9	12	15 3	6	20 2	19	-	1 - 1
Washington	5	-	2	2	2	1 1	1	-	1	1	-	i -
Oregon		- 2	7	6	6	10	8	6	14	13	-	1
California	1 .		-	-		-	1	-	3	3	-	
Hawaii		-	5	5	1	-	11		<u></u>	<u></u>	L	1

<sup>-</sup> Represents zero.

<sup>1</sup>Unduplicated.

<sup>2</sup>Excludes plants converting entire production to solid.